



## ASSEMBLY MANUAL

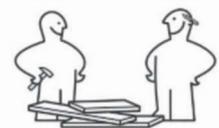
PCTWBL PC THRONE TOWER

FOLLOW THE LINK FOR STEP BY STEP  
VIDEO ASSEMBLY MANUAL



### NOTE:

Please assemble your product on soft surface to avoid scratches and damages on lacquer.

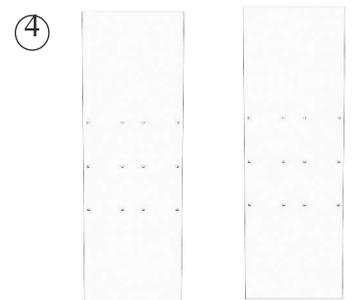
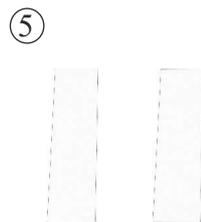
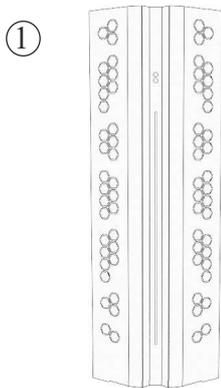
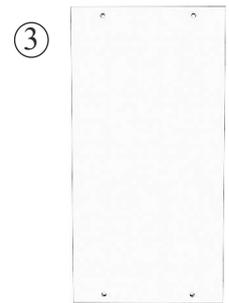
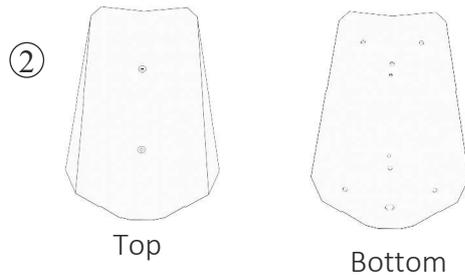


# Thank you for making StudioDesk your choice!

Before beginning assembly of your stand, let's get familiar with the parts you have received in your package. Please match the corresponding numbers on this page with the drawings.

## Parts

1. Perforated mask
2. Top and bottom board
3. Central vertical board
4. Front and back board
5. Shelves



NOTE LED Strips are installed. It will work only if connected to VALOR Station LED network.

## Hardware Tools needed (Not included)

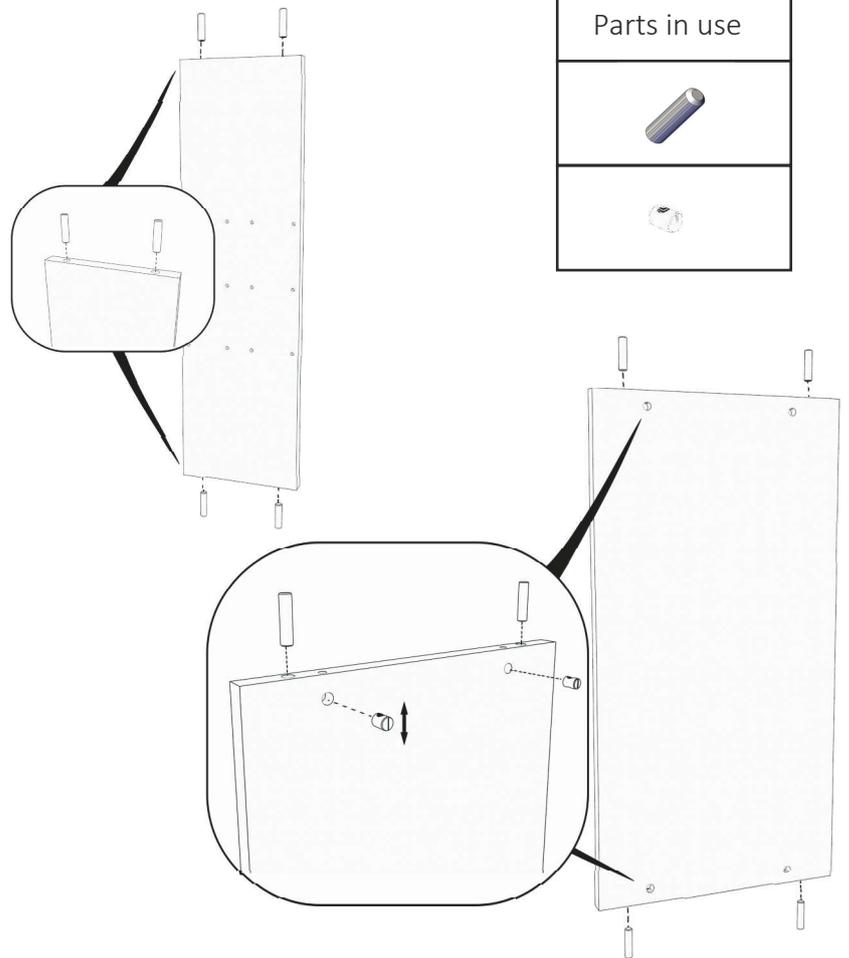
<p>M6 Screw 5 pcs</p>  <input type="checkbox"/>	<p>Wooden Dowels 12 pcs</p>  <input type="checkbox"/>	<p>Plastic cover Hexagon 2 pcs</p>  <input type="checkbox"/>
<p>Glides 4 pcs</p>  <input type="checkbox"/>	<p>Shelf holder 8 pcs</p>  <input type="checkbox"/>	<p>Screw 3x16 wood 4 pcs</p>  <input type="checkbox"/>
<p>Long Screws 6x50 4 pcs</p>  <input type="checkbox"/>	<p>Wrench</p>  <input type="checkbox"/>	<p>Headphones holder</p>  <input type="checkbox"/>
<p>Connection Inserts M6 4 pcs</p>  <input type="checkbox"/>		



# 1

## Step One

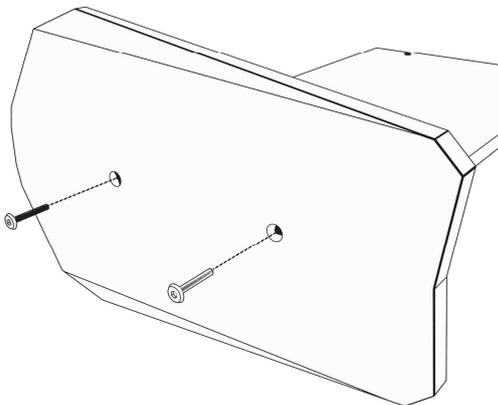
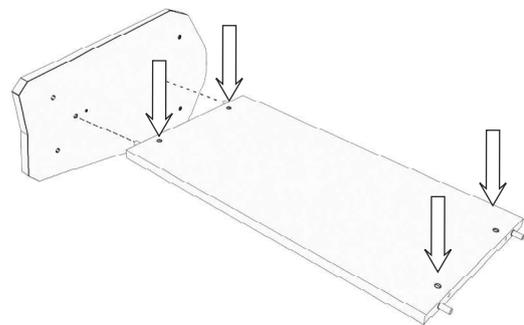
Install Dowels to Vertical boards.  
Install connection inserts as shown  
in the illustration on the right right.  
Inserts has to point towards up.



# 2

## Step TWO

Connect top board and main vertical  
board with dowels. Make sure that  
inserts are positioned on the right side  
as shown on the illustration.



# 3

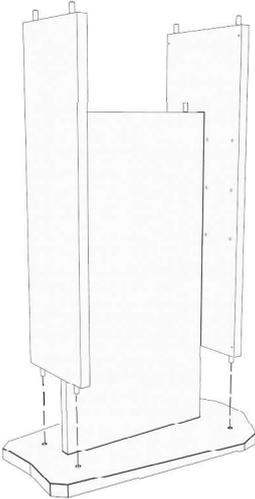
## Step Three

Fasten top board to the main vertical  
board using long screws 6 x 50. If  
screws does not find its thread,  
make sure that inserts are pointing  
towards up.

# 4

## Step Four

Connect top board with rest of the vertical boards on dowels as shown in the illustration.

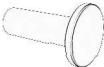


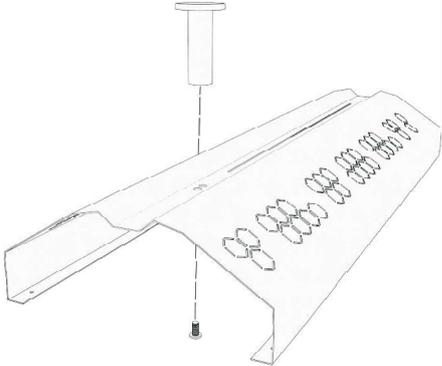
# 5

## Step Five

LED Lights

Install headphone holder to the perforated mask using M6 screw.

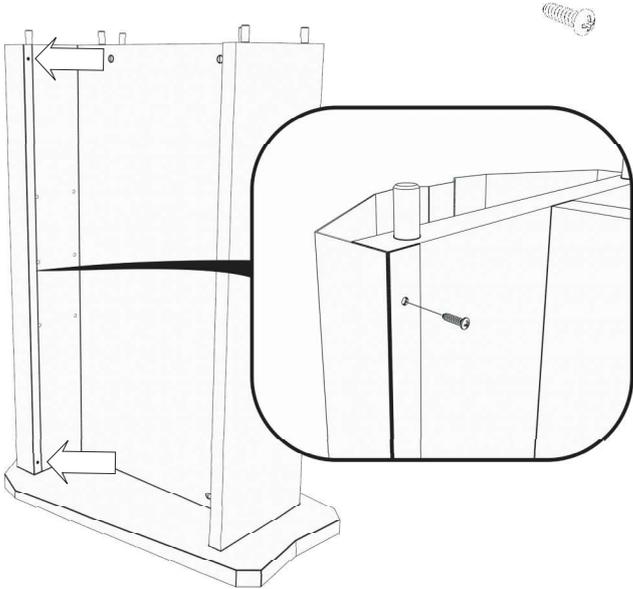
Parts in use


# 6

## Step Six

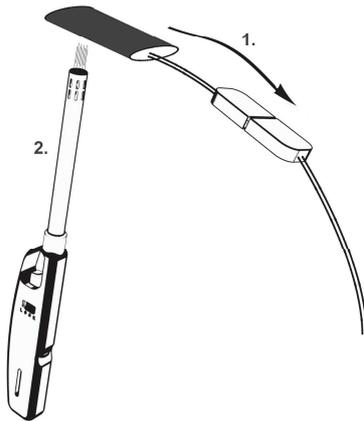
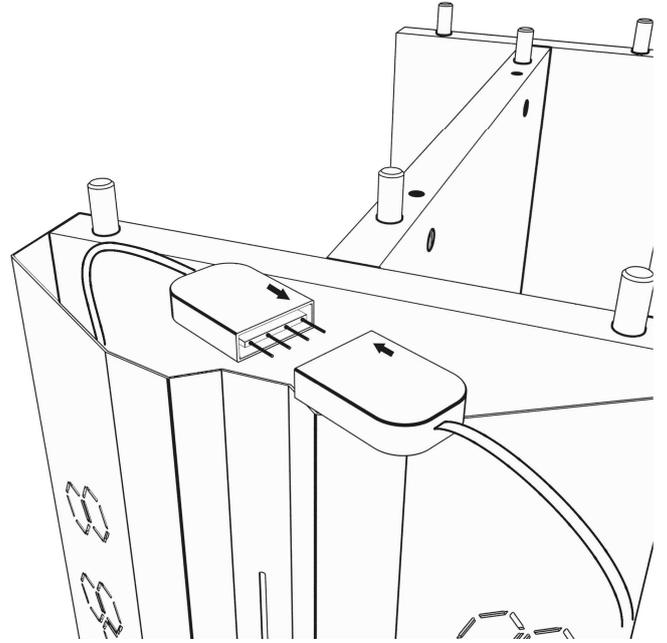
Fix mask to the vertical board with screws on the both sides. Should you using electric screwdriver, reduce torque to minimum.



# 7

## Step Seven

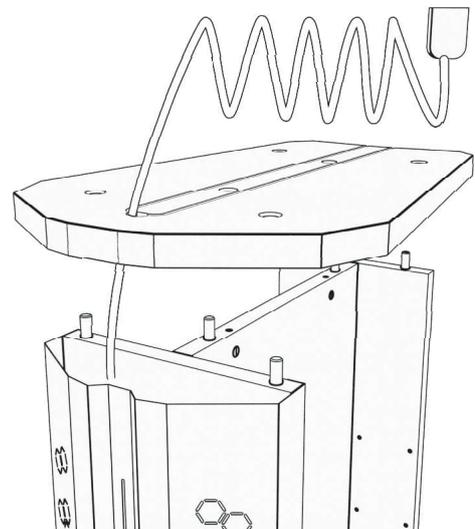
LED Lights installed inside the tower has to be connected to the VALOR Desk LED Network. Take the long cable from the VALOR Desk LED set and connect it so the arrows on the connectors meet each other. As shown on the illustration on the right.



# 8

## Step Eight

To secure connection firm, use enclosed shrink tube heated with lighter.



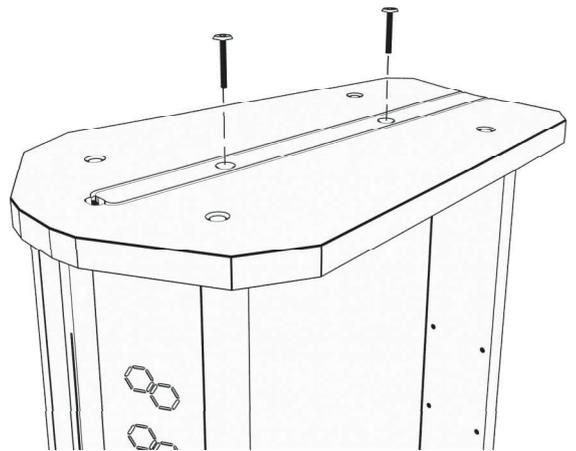
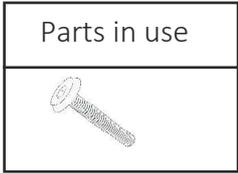
# 9

## Step Nine

Pull the cable through the hole on the bottom plate and secure it by pushing it into the carved channel.

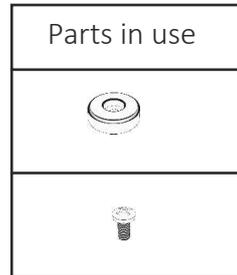
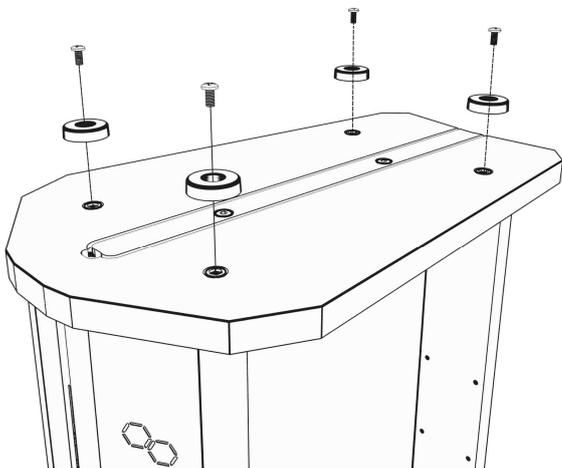
# 10 Step Ten

Fix bottom plate with two long Screws.  
Make sure that inserts point towards up.



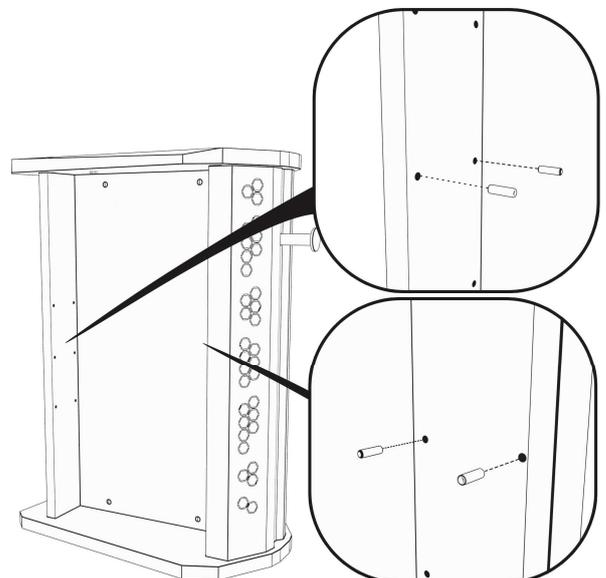
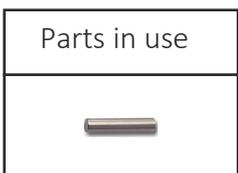
# 11 Step Eleven

Install glides by fixing it using M6 screws.



# 12 Step Twelve

Install metal shelf holders on the both sides.



# 13 Step Thirteen

Install shelves leaning on the metal holders.

