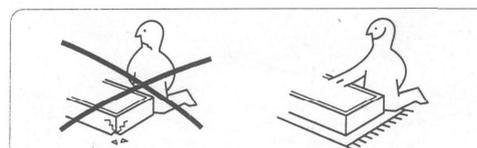
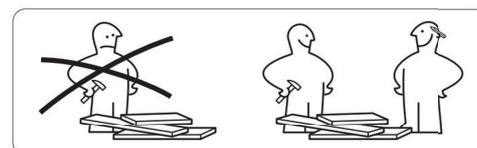




# ASSEMBLY MANUAL

Music Commander Reissue - As of June 2019  
Video Commander Reissue - As of June 2019

**!** **NOTE:** In order to avoid injury or damages, please **do not** try to assemble your desk alone. The Commander is a heavy desk, which requires at least two people to carry out assembly. Please assemble on soft surface to avoid scratches to the lacquer.

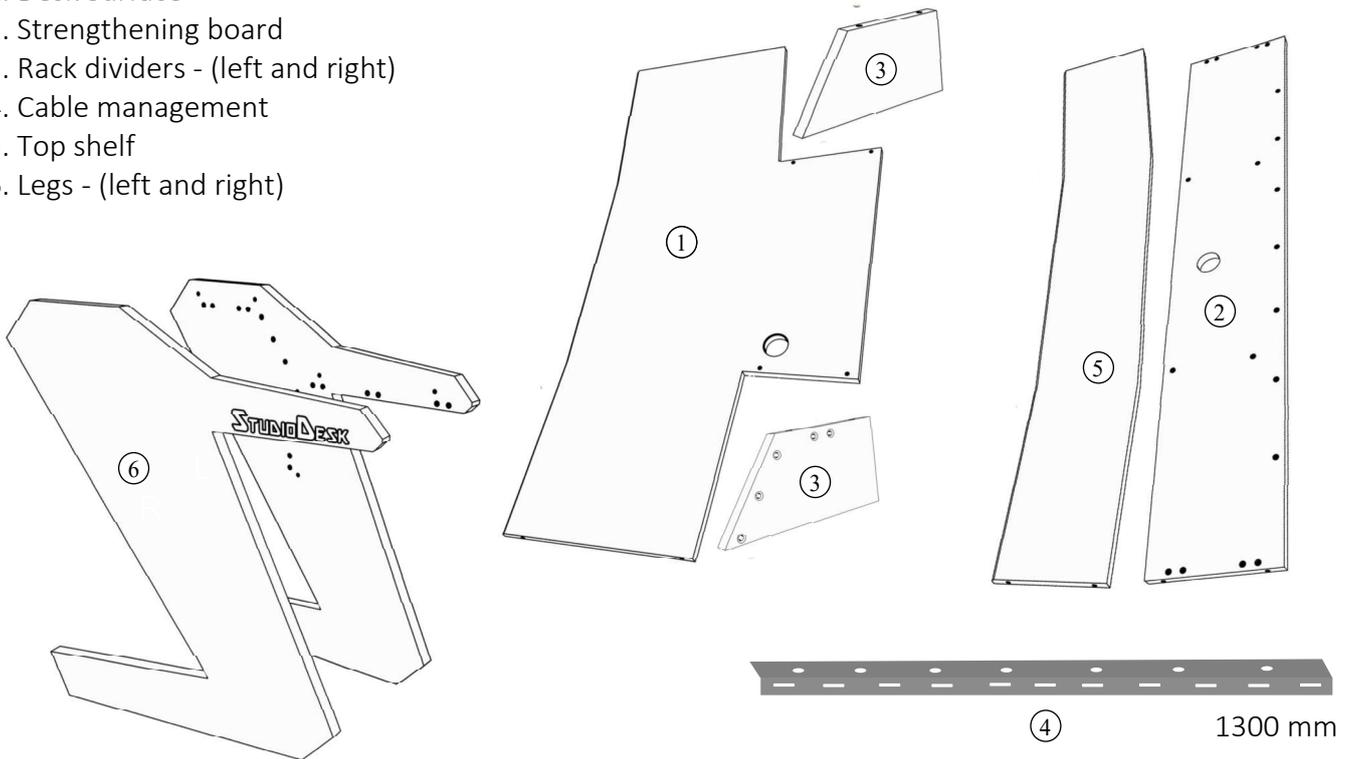


# Thank you for making StudioDesk your desk of choice!

Before beginning assembly of your desk, let's get familiar with the parts you have received in your package. Please match the corresponding numbers on this page with the drawings.

## Wooden parts

1. Desk Surface
2. Strengthening board
3. Rack dividers - (left and right)
4. Cable management
5. Top shelf
6. Legs - (left and right)



## Hardware

Tools needed (Not included)

<p>① Metal corner 18 pcs</p>  <input type="checkbox"/>	<p>④ Wooden Dowels 34 pcs</p>  <input type="checkbox"/>	<p>⑦ Cable inlay 2 pcs FE 60</p>  <input type="checkbox"/>
<p>② Desk tips 4 pcs</p>  <input type="checkbox"/>	<p>⑤ Rack rails 4 U 4 pcs</p>  <input type="checkbox"/>	<p>⑧ Washers M6 7 pcs</p>  <input type="checkbox"/>
<p>③ M6 Screw 80 pcs</p>  <input type="checkbox"/>	<p>⑥ Cage nuts and M6 Screws 32 pcs each</p>  <input type="checkbox"/>	<p>⑨ Strenthening Profiles 2 pcs 8 screws M6 30???</p>  <input type="checkbox"/>

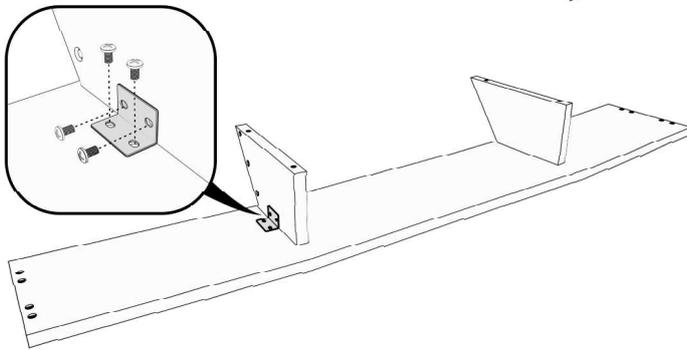
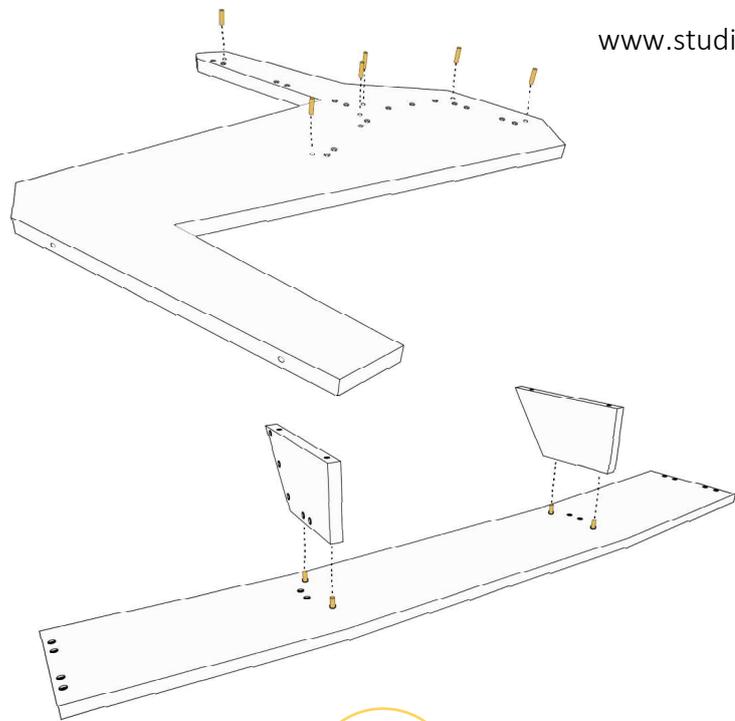
Rubber hammer



Phillips Screwdriver

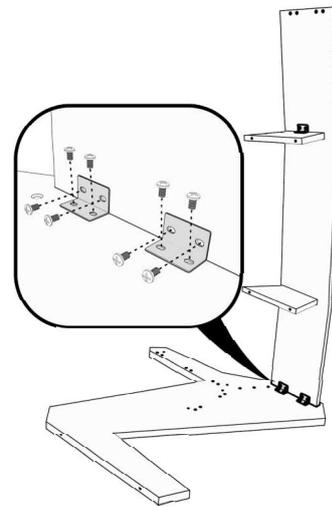
# 1 Step One

Insert dowels (12) into the holes as shown in the illustration. Use a rubber hammer if needed.



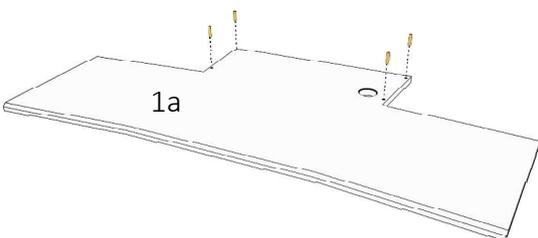
# 2 Step Two

Assemble parts together as shown in the illustration using metal brackets and M6 screws.



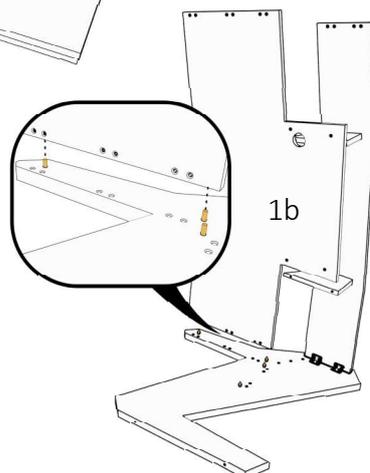
# 3 Step Three

Fix assembled parts together using metal brackets (8) and M6 screws (10) as shown in the illustration.



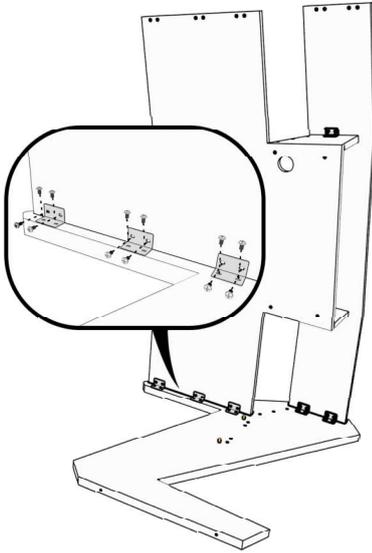
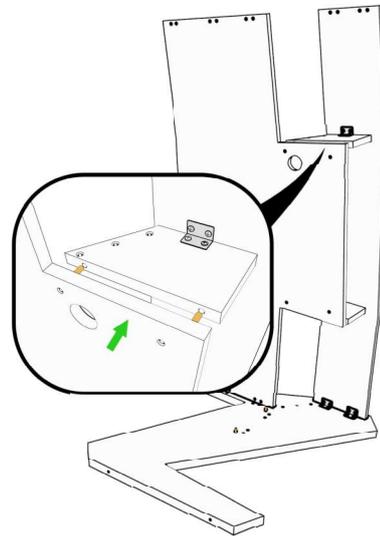
# 4 Step Four

**NOTE:** Two people are required for the remaining assembly! Insert dowels to the main board as per description on the left 1a. Install main board to the leg as shown on 1b illustration



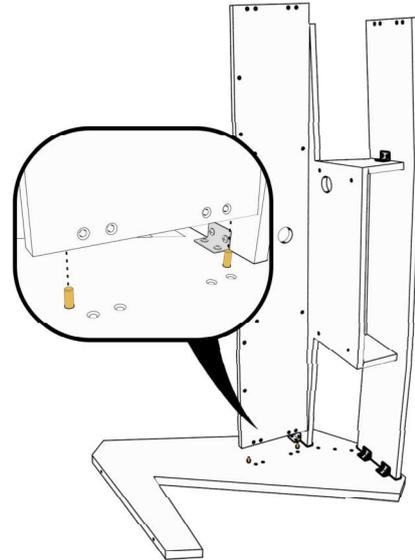
## 5 Step Five

Once dowels are in place and boards sit tight to the leg, Connect main board with the rack dividers as shown on the Illustration on the right.



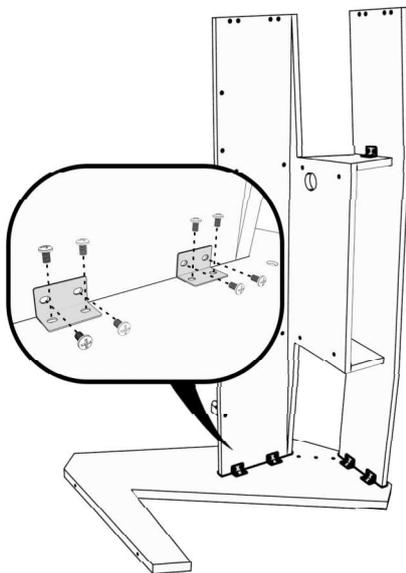
## 6 Step Six

Secure main board with the metal brackets (8) and M6 Screws.



## 7 Step Seven

Install strengthening board to the leg as shown on the illustration. Make sure that the board is turned under proper angle towards leg. Please use our video assembly manual for more information.



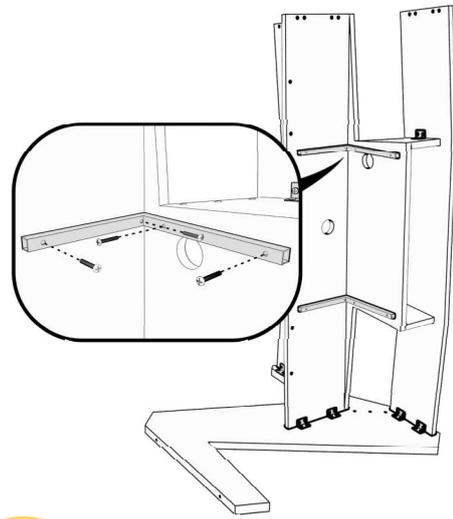
## 8 Step Eight

Fix strengthening board to leg using metal corners (8) and M6 screws (10)

9

## Step Nine

Connect strengthening board and main Desk board with Metal strengthening profiles  
As shown on the illustration right.

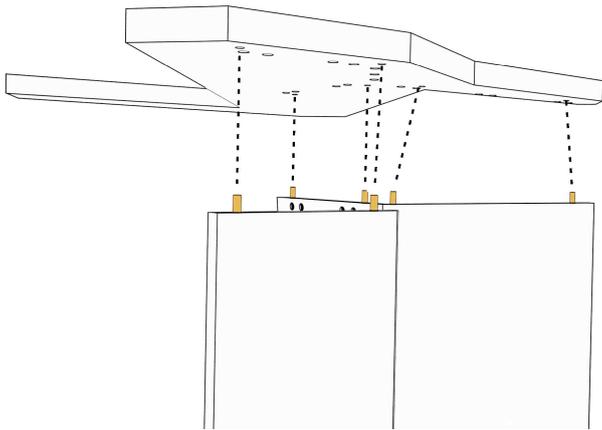


10

## Step Ten

**NOTE!** Two people needed for this step.

Lift the leg on the top of the structure and carefully align all dowels with the corresponding holes on the legs. Be extra careful to avoid scratches on the lacquered leg.

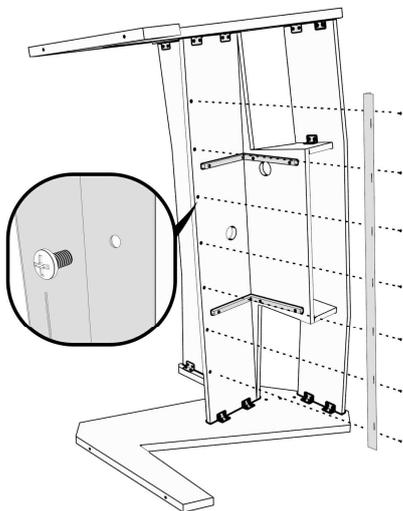
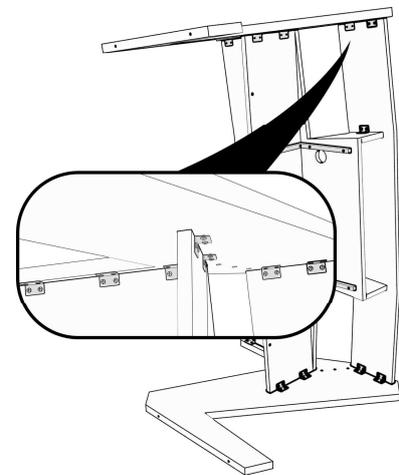


11

## Step Eleven

**NOTE!** Two people needed for this step.

Install all the metal brackets to fix middle section with the leg.



12

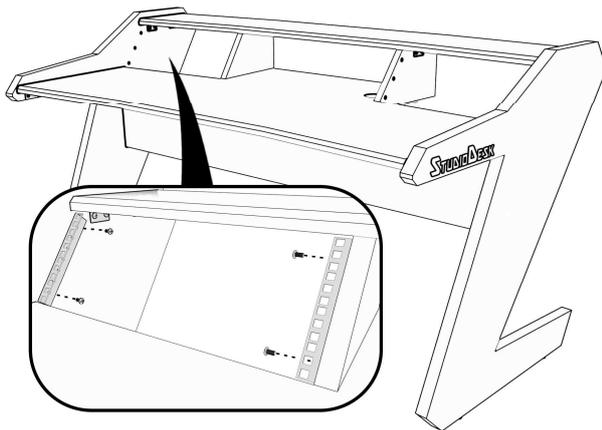
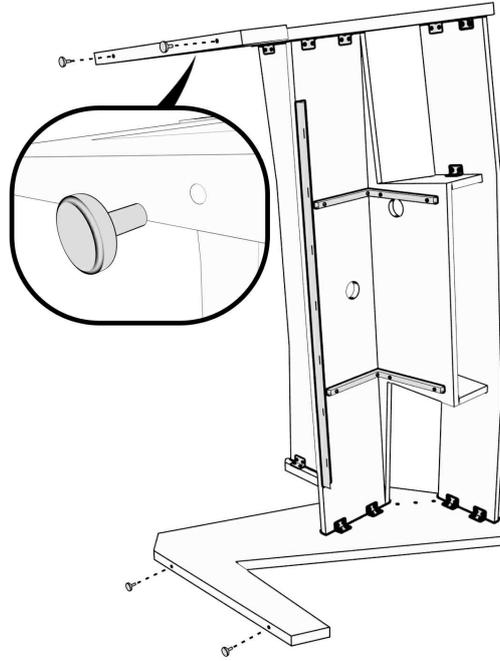
## Step Eleven

Install cable management using M6 screws (3) and washers (8) as shown on the illustration.

13

### Step Thirteen

Install desk tips.



14

### Step Fourteen

Turn your desk to standing position. Install rack rails to the legs and rack dividers using M6 screws.