

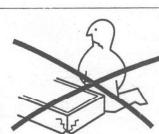
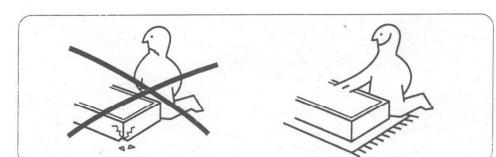
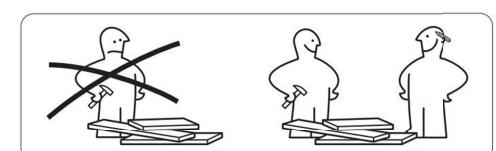


# ASSEMBLY MANUAL

PRO LINE S and SL

Check our Step by step video assembly manuals on our  
Youtube channel <https://www.youtube.com/c/StudioDesk>  
Links can be found in User manual section on our website.

**!** **NOTE:** In order to avoid injury or damages,  
please **do not** try to assemble your desk alone.  
PRO - Line is a heavy desk, which requires  
at least two people to carry out assembly.  
Please assemble on soft surface to avoid  
scratches to the lacquer.



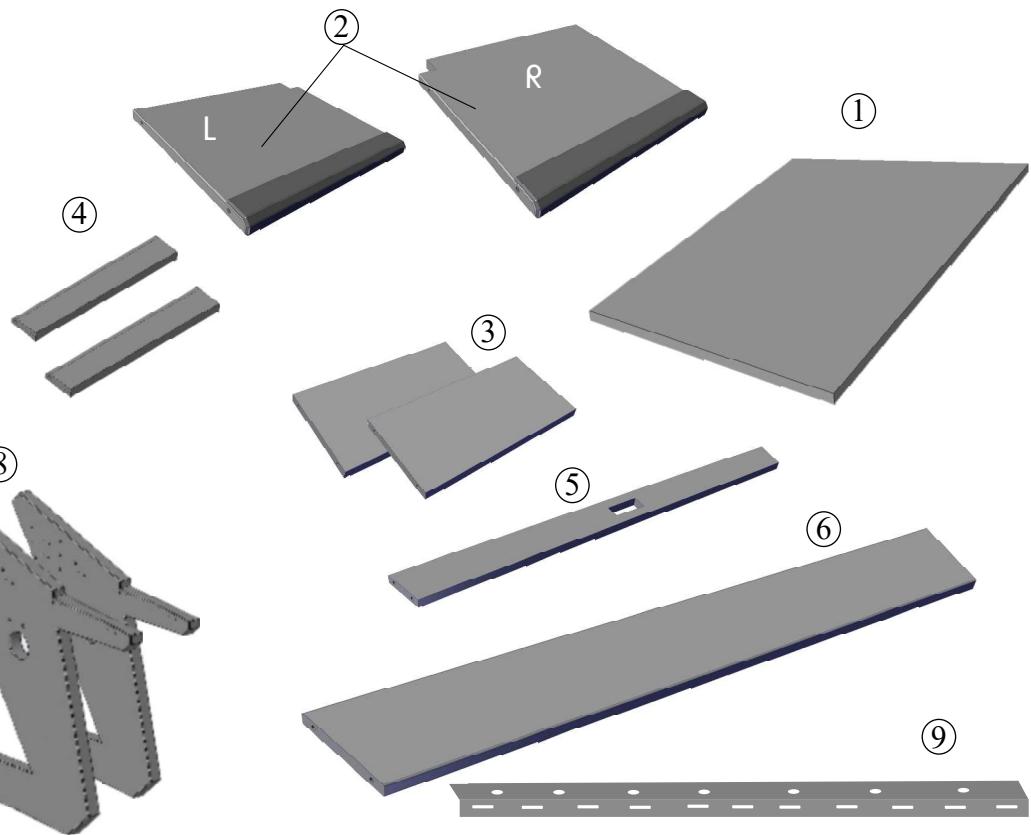


## Thank you for making StudioDesk your desk of choice!

Before beginning assembly of your desk, let's get familiar with the parts you have received in your package. Please match the corresponding numbers on this page with the drawings.

### Wooden parts

1. Main Desk Surface
2. Left and right desk surfaces
3. Strengthening boards
4. Rack top mask
5. Cable management
6. Video monitor's shelf
7. Outer Legs - (left and right)
8. Inner legs - (left and right)



### Hardware

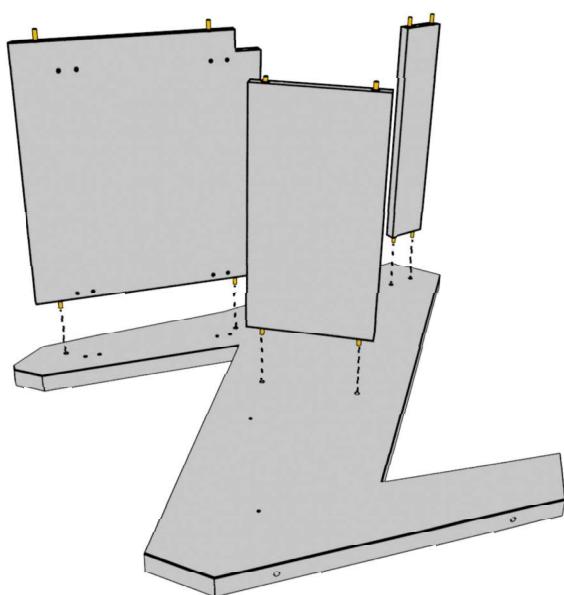
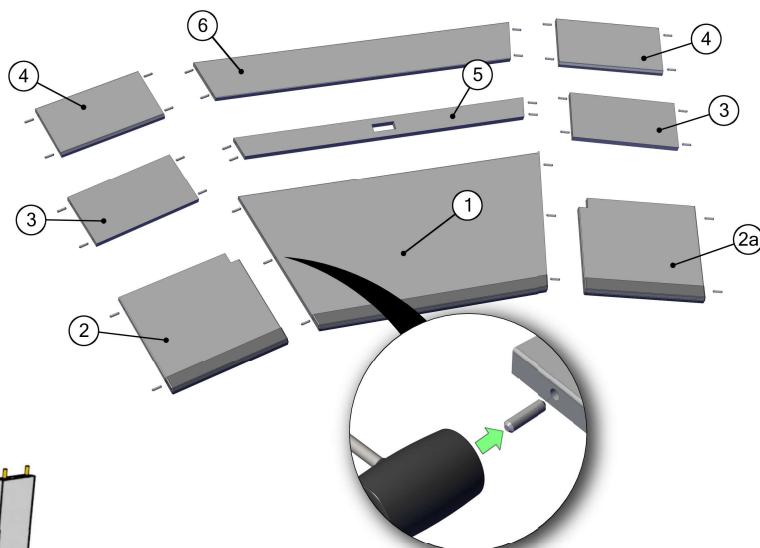
### Tools needed - Phillips screwdriver

① Metal corner 20 pcs	④ M6 Screws for Rack rails 4 pcs	⑦ Stickers to cover inserts Black 1 pc	⑩ Cage nuts and M6 x 16 Screws 16 pcs each
② Desk tips 8 pcs	⑤ Wooden Dowels 34 pcs	⑧ Cable inlays for Legs 2 pcs FE 80	⑪ Strengthening bar 1300 mm
③ M6 Screw 98 pcs	⑥ Rack rails 8 U 4 pcs	⑨ Washers M6 7 pcs	When SL Version ADD Strengthening bar 1462 mm
			M6 Screw 7 pcs Washers M6

1

## Step One

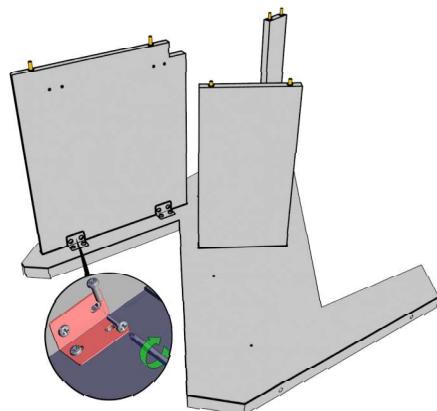
Insert dowels (13) into the holes as shown in the illustration. Use a rubber hammer if needed.



2

## Step Two

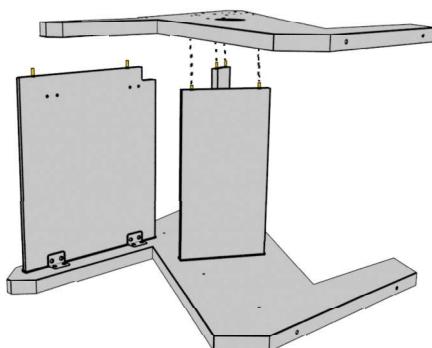
Assemble parts together on dowels as shown in the illustration.



3

## Step Three

Fix assembled parts together using metal corners (9) and M6 screws (11) as shown in the illustration.



4

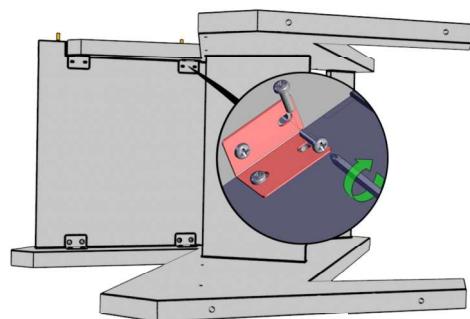
## Step Four

Place inner leg to assembled section onto the corresponding holes on the leg. Take special care to avoid scratching the lacquered surface. Push the Inner leg down until the dowels seat properly in their respective holes. Use a rubber hammer, if needed. Usually it is not necessary.

**5**

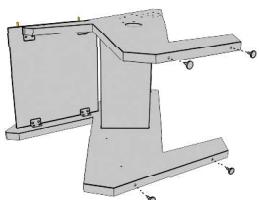
## Step Five

Once dowels are in place and boards sit tight to the leg, use metal corners (9) and M6 screws (11) to fix the middle section to the leg. Repeat procedure with right Module. Note! Turn the metal corner's shorter edge downward

**6**

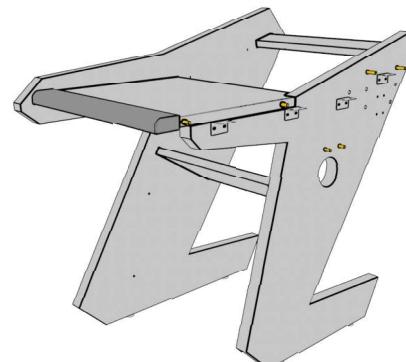
## Step Six

Screw the desk tips to the legs on both left and right module.

**7**

## Step Seven

Install metal brackets on the both side modules taking into consideration height of your top shelf.

**8**

## Step Eight

Bring two modules closer and connect it with middle parts one by one starting with bottom. Desk surfaces will stand freely on metal brackets. Push the side modules closer until the dowels seat properly in their respective holes in legs and desk surfaces are tight to each other.

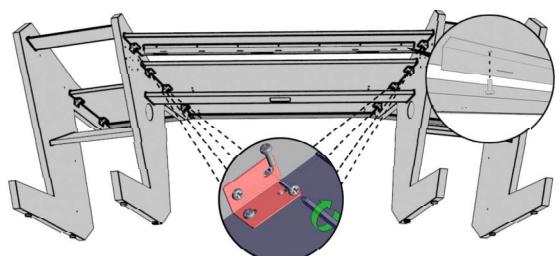
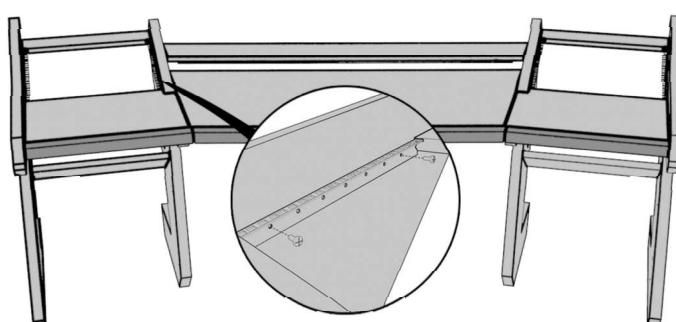
**Do not do that step alone. You'll need help of another person!**

**9**

## Step Nine

Fix middle section to the legs using metal corners (9) and M6 screws (11).

Install metal bar to top shelf using M6 Screws.

**10**

## Step Ten

Install rack rails (14) to the legs using M6 screws (12). Positions for the screws are predefined.