

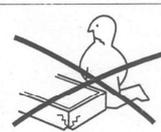
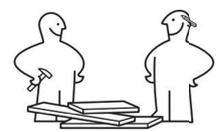


# ASSEMBLY MANUAL

## Enterprise Series

Video Assembly manual is also available.

Search for Enterprise desk - Video assembly manual on the YouTube.



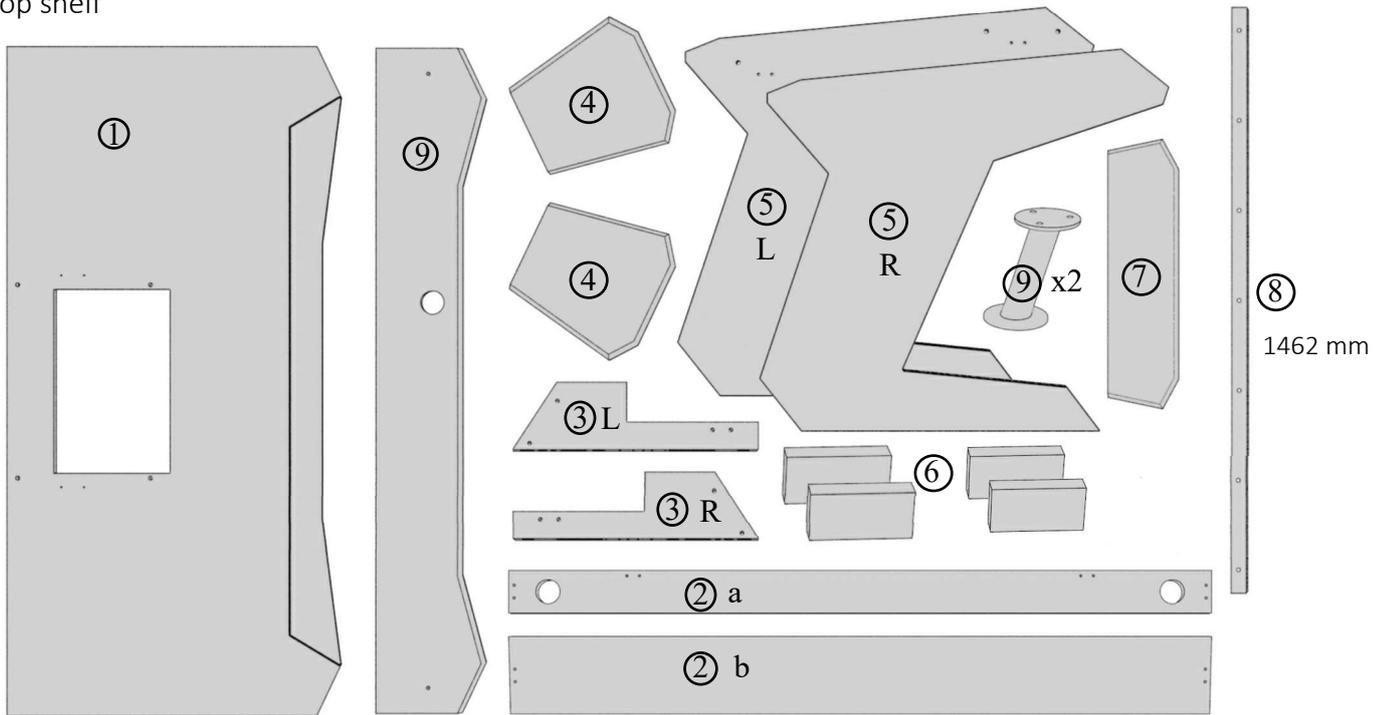
- ! **NOTE:** In order to avoid injury or damages, please **do not** try to assemble your desk alone.
- The Beat is massive and heavy desk and requires at least two people to carry out assembly. Please assemble on soft surface to avoid scratches to the lacquer.

# Thank you for making StudioDesk your desk of choice!

Before beginning assembly of your desk, let's get familiar with the parts you have received in your package. Please match the corresponding numbers on this page with the drawings.

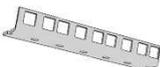
## Wooden parts

1. Desk Surface 2. Strengthening boards a, b. 3. Rack dividers - (Left and right) 4. Speaker shelves  
 5. Legs (left and right) 6. Support pieces 7. Rack top shelf 8. Strengthening Bar 9. Speaker shelf base  
 9. Top shelf



## Hardware

## Tools needed (Not included)

<p>⑧ Metal brackets 14 pcs</p> 	<p>⑪ Butterfly screws 70 x 8 mm 2 pcs</p> 	<p>⑭ M6 Screws hexagon 12x6 mm 8 pcs</p> 	<p>⑲ Cable entry 60 mm 3 pcs</p> 
<p>⑨ Desk tips 4 pcs</p> 	<p>⑫ Wooden Dowels 26 pcs</p> 	<p>⑮ Cage nuts and M6 x 16 Screws 12 pcs each</p> 	<p>⑱ Washers M6 x 7 M8 x 2</p> 
<p>⑩ M6 Screw 59 pcs</p> 	<p>⑬ Rack rails 3 U 2 pcs</p> 	<p>⑯ Screw for wood 40 x 4 8pcs</p> 	<p>⑰ Screw for wood 20mm 14 pcs</p> 

## Rubber hammer



## Phillips Screwdriver

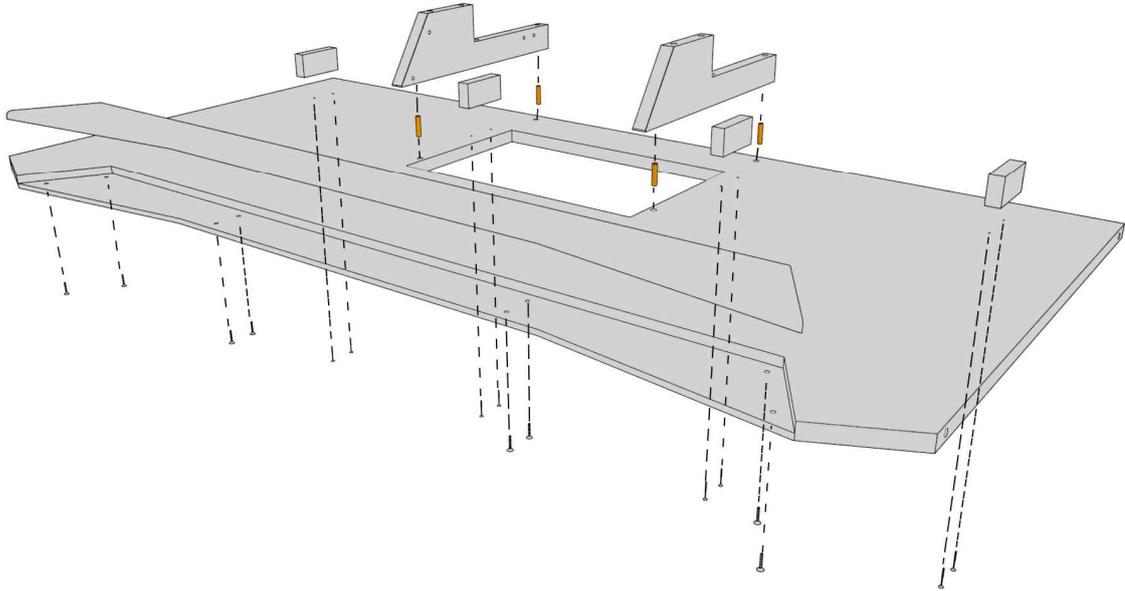
## Hexagon Wrench Included



1

### Step One

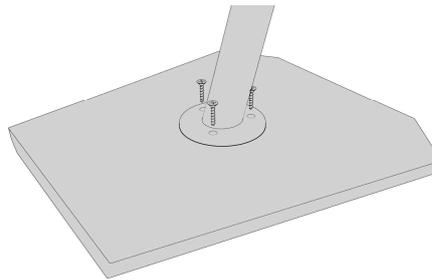
Insert dowels (12) into the holes as shown on the illustration, fix armrest to the desk surface using screws for wood 20 mm (17). Fix support pieces to the desk surface using screws for wood 40 mm (16). Install rack dividers (3) on the dowels as shown below.



2

### Step Two

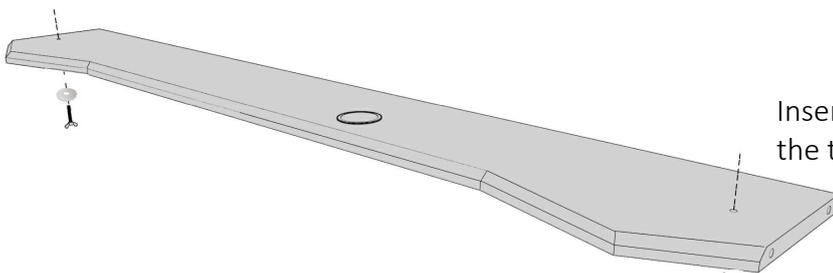
Fix speaker shelf base (9) to the speaker Shelves using screws for wood (17) 20 mm. All holes are predefined.



3

### Step Three

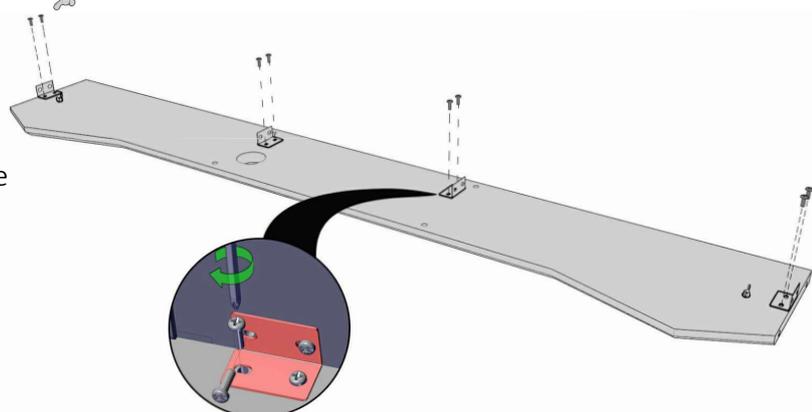
Insert Butterfly screws (11) and washers M8 (18) to the top shelf (9) as Illustrated on the left.



4

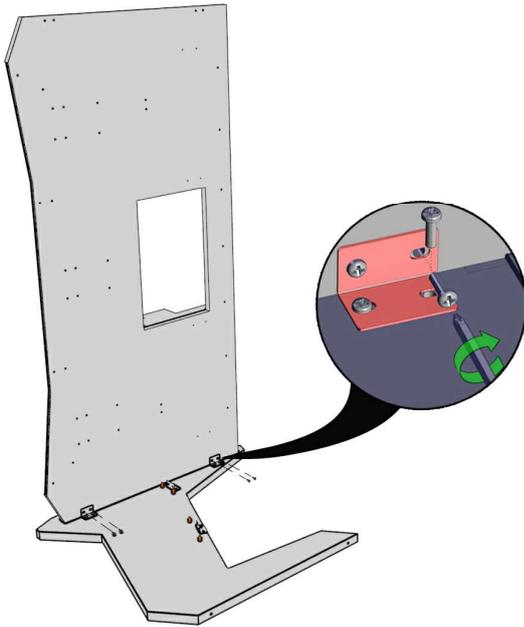
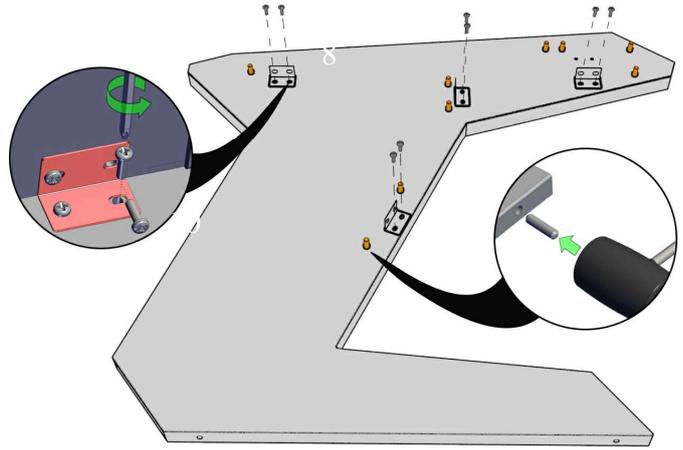
### Step Four

Install metal brackets (8) to the bottom side of the Top shelf (9).



## 5 Step Five

Insert dowels 12 in the left desk leg. Use rubber Hammer if required. Install metal brackets (8) to the leg with M6 screws (10) as shown on the illustration - right.

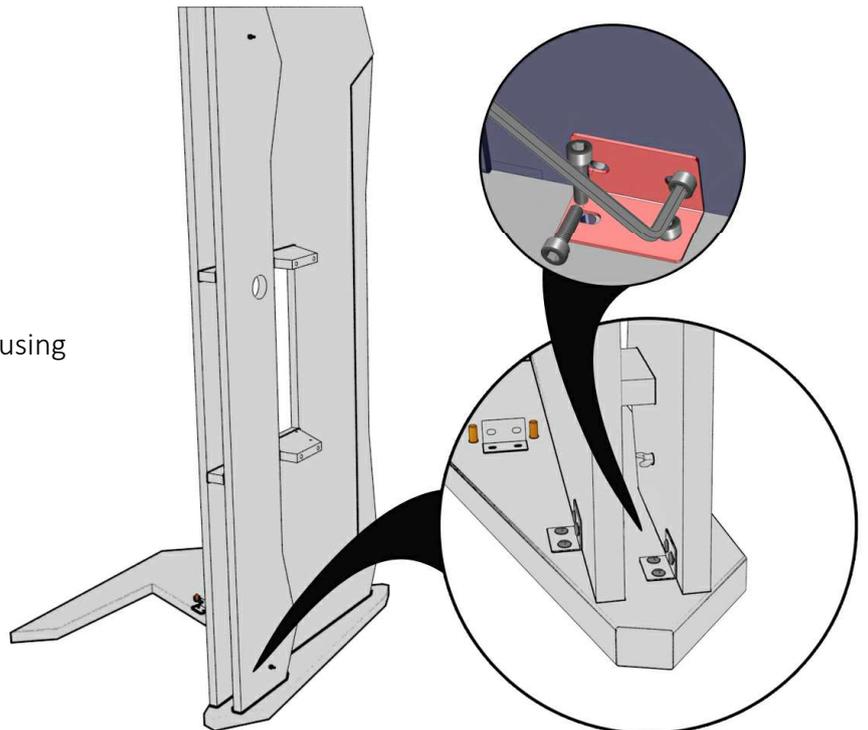


## 6 Step Six

Carefully place desk surface to dowels and fix it with a metal brackets (8) and M6 screws (10) as shown on the illustration.

## 7 Step Seven

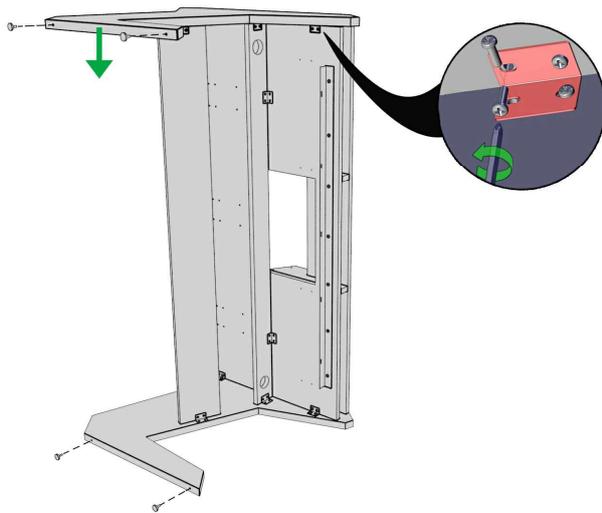
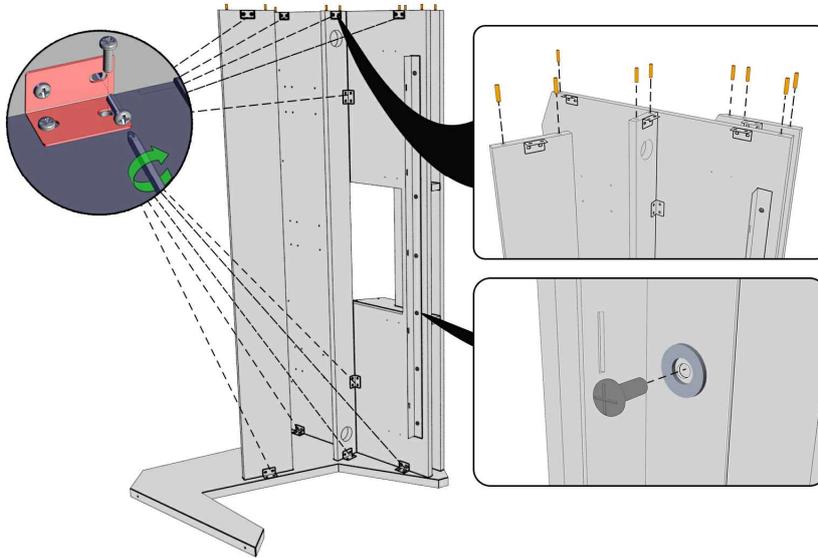
Install top shelf (9) to the leg and fix it using metal brackets (8) and M6 screws with Hexagon head. Use included hexagon Wrench as shown on the illustration.



# 8

## Step Eight

Install Strengthening boards as shown on the illustration Below using Metal brackets (8) and M6 screws 10. Fix the metal bar (must be installed) to the desk surface using M6 Screws and M6 washers.



# 9

## Step Nine

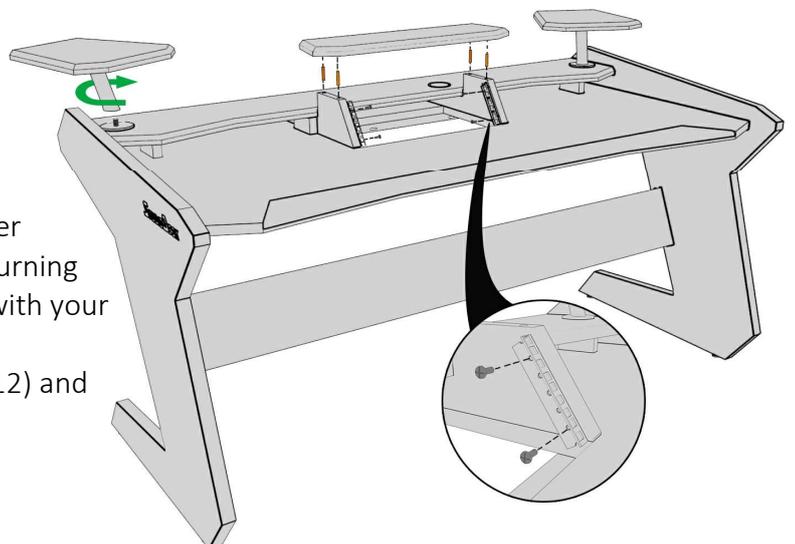
Install Right leg (5) on top of the Vertical parts. All dowels must be aligned on corresponding vertical parts before pushing leg down. NOTE - minimum 2 people are needed to do this step. Fix leg using Metal brackets (8) and M6 screws (10). Install Desk tips (9).

# 10

## Step Ten

Turn desk into standing position. Install speaker shelf's as shown on the illustration (right) by turning Speaker base on butterfly screw. Hold screw with your hand from the bottom.

Place rack shelf (7) on the top of the dowels (12) and Install rack rails (13) using M6 screws (10). Insert cage nuts (15) on desired position.



**Congratulations, your brand new desk is ready!**