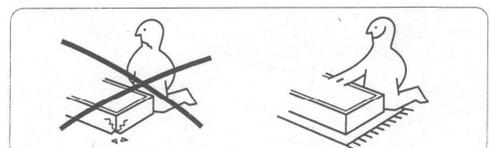
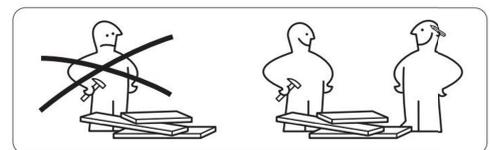




ASSEMBLY MANUAL

Virtuoso Desk

! **NOTE:** In order to avoid injury or damages, please **do not** try to assemble your desk alone. The Virtuoso is a heavy desk, which requires at least two people to carry out assembly. Please assemble on soft surface to avoid scratches to the lacquer.

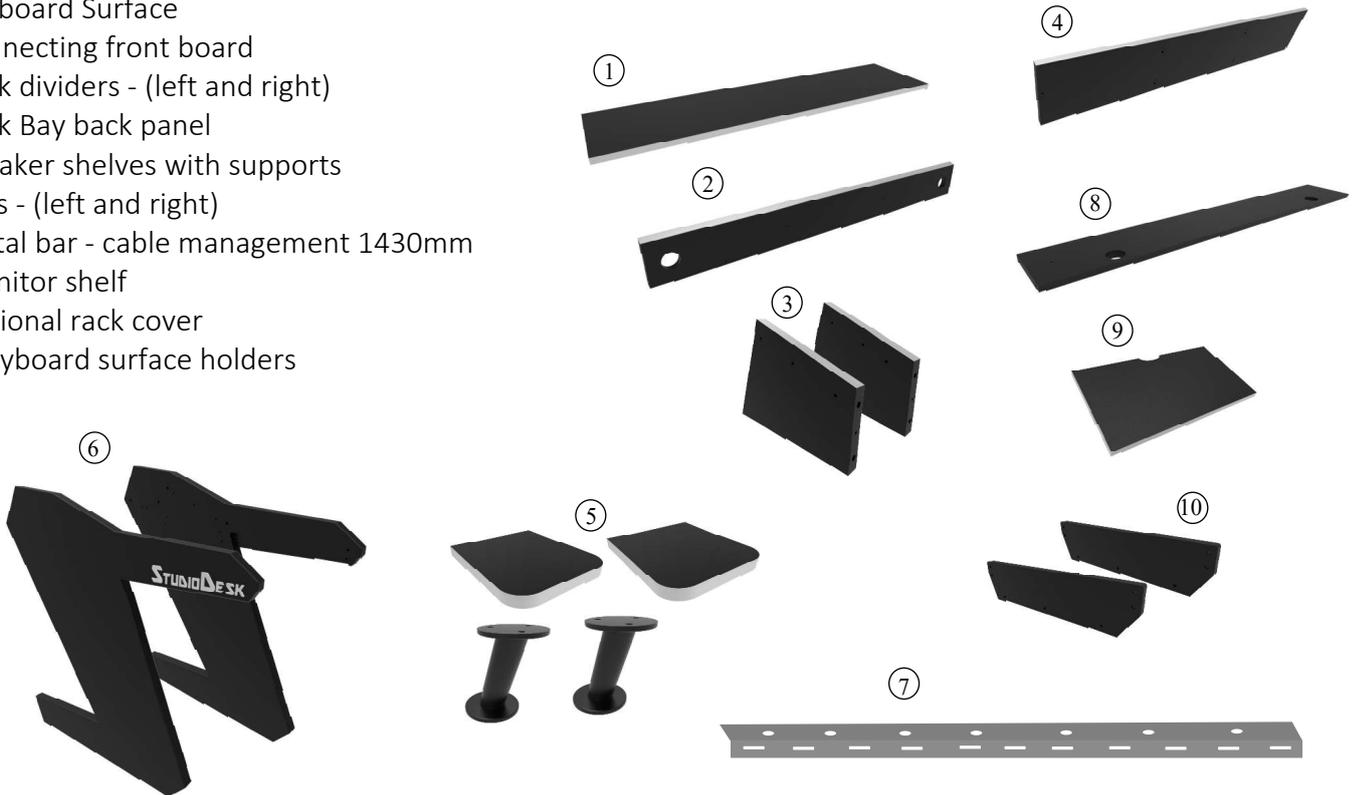


Thank you for making StudioDesk your desk of choice!

Before beginning assembly of your desk, let's get familiar with the parts you have received in your package. Please match the corresponding numbers on this page with the drawings.

Wooden parts

1. Keyboard Surface
2. Connecting front board
3. Rack dividers - (left and right)
4. Rack Bay back panel
5. Speaker shelves with supports
6. Legs - (left and right)
7. Metal bar - cable management 1430mm
8. Monitor shelf
9. Optional rack cover
10. Keyboard surface holders



Hardware

<p>⑪ Metal bracket 6 pcs</p> 	<p>⑭ Wooden Dowels 24 pcs</p> 	<p>⑰ Confirmat screws 7 x 60 mm 15 pcs</p> 	<p>⑳ Cable inlays 4 pcs</p> 
<p>⑫ Desk tips 4 pcs</p> 	<p>⑮ Rack rails* 6 U 6 pcs</p> 	<p>⑱ Washers 9 pcs</p> 	<p>㉑ Plastic caps for Confirmats 17 pcs</p> 
<p>⑬ M6 Screw 49 pcs</p> 	<p>⑯ Confirmat screws 7 x 35 mm 8 pcs</p> 	<p>⑲ Cage nuts and M6 Screws 16 pcs each</p> 	<p>㉒ Screw for speaker Shelves. 2 pcs</p> 

Tools needed

Wrench Imbus (Included)



Rubber hammer



Phillips Screwdriver

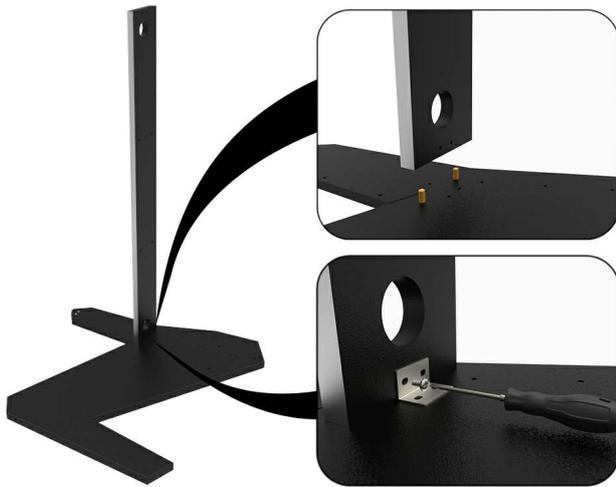
㉓ Screw for wood 6 pcs



1

Step One

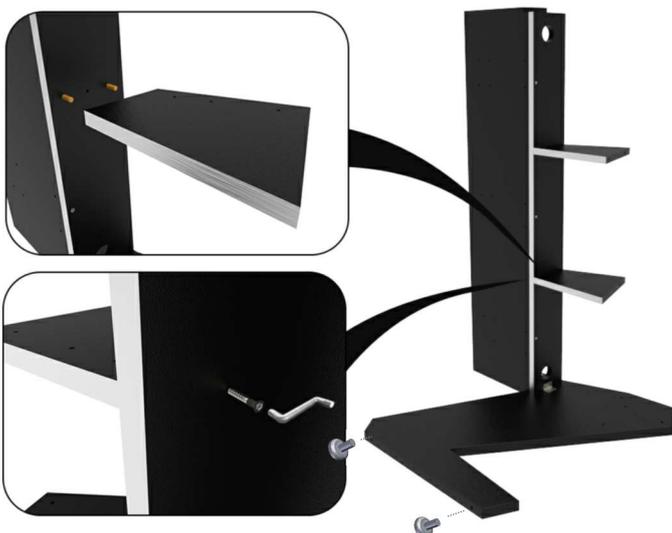
Assemble keyboard surface (1) and keyboard surface holders (10) using confirmat screws (17) as shown in the illustration.



3

Step Three

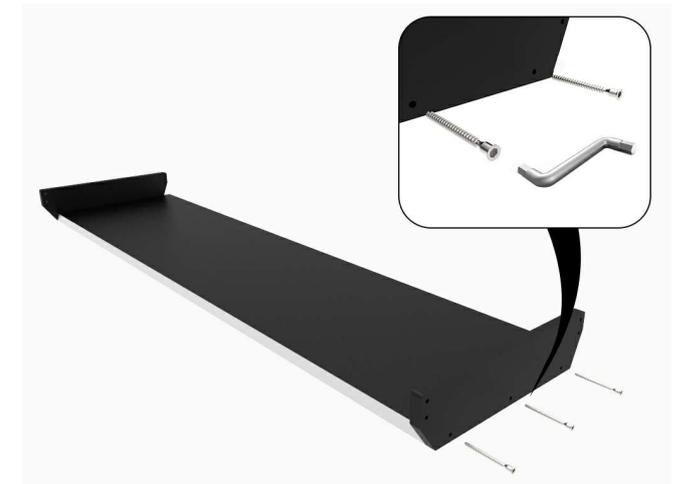
Place keyboard tray to the leg and fix it using shorter (16) konfirmat screws. Fasten strengthening board to keyboard Tray using longer konfirmat screws (17).



2

Step Two

Insert wooden dowels (14) into the leg. Place connecting panel (2) on the dowels and fix it using metal bracket.



4

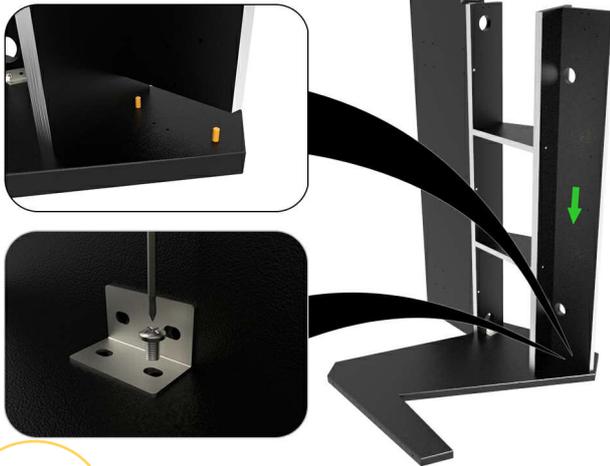
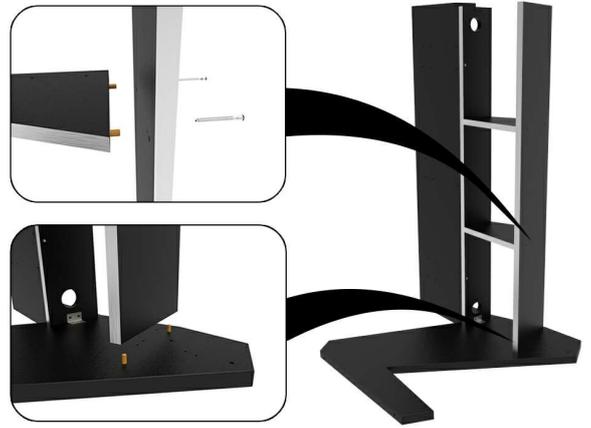
Step Four

Install rack dividers (3) as shown on the picture left using wooden dowels (14) and Confirmrat screws (17). Install desk tips (12) to the both legs of the desk.

5

Step Five

Install rack bay back panel (4) using wooden Dowels (14) and confirmat screws (17) as illustrated on the picture (right).



6

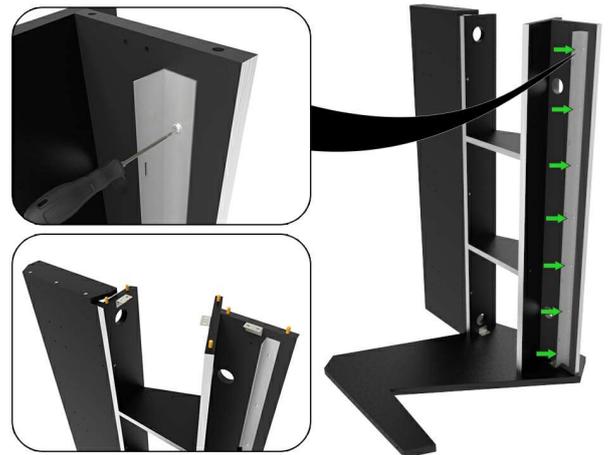
Step Six

Install monitor shelf (8) as illustrated on the picture on left and fix it with metal bracket (11) and M6 Screws (13).

7

Step Seven

Install Metal bar (8) as illustrated on the picture on left and fix it with and M6 Screws (13) and washers (18).



8

Step Eight

Carefully place second leg (6) on dowels as illustrated on the picture left. Use shorter confirmat screws (16) To connect keyboard surface holders with leg. Finish installation by installing rest of the metal metal brackets and M6 Screws (13) to the leg.





9

Step Nine

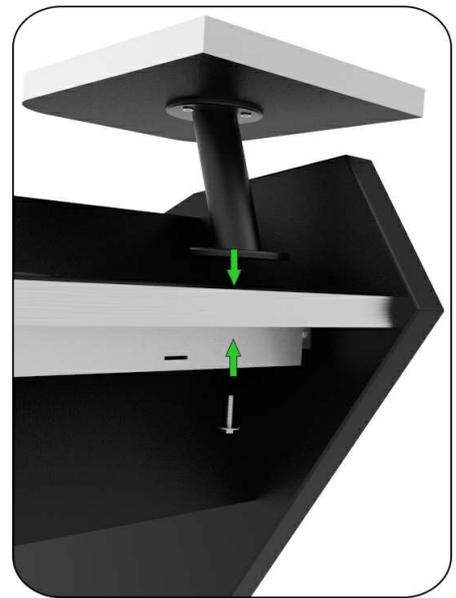
Install metal supports to the speaker shelves (5) using Screws for wood (23). All holes are predefined.

10

Step Ten

While desk is in standing position Install speaker shelves using screws for shelves (22) and Washers (18).

Do not fasten to tight in order to be able to swivel your speaker shelves.



11

Step Eleven

Install rack rails (15) using M6 Screws (13). Add Plastic caps to confirmat screws where screw heads are visible. Install cable inlays (20).