

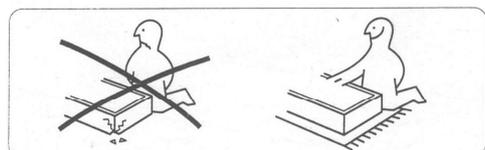
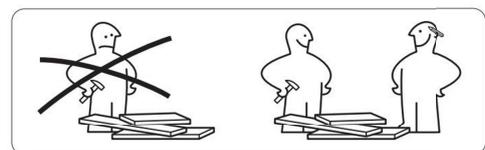
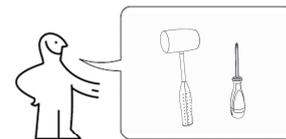


ASSEMBLY MANUAL

Pro Line M Series

Can be applied to any desk with Levelling system.

- ! **NOTE:** In order to avoid injury or damages, please **do not** try to assemble your desk alone.
- PRO - Line is a heavy desk, which requires at least two people to carry out assembly. Please assemble on soft surface to avoid scratches to the lacquer.

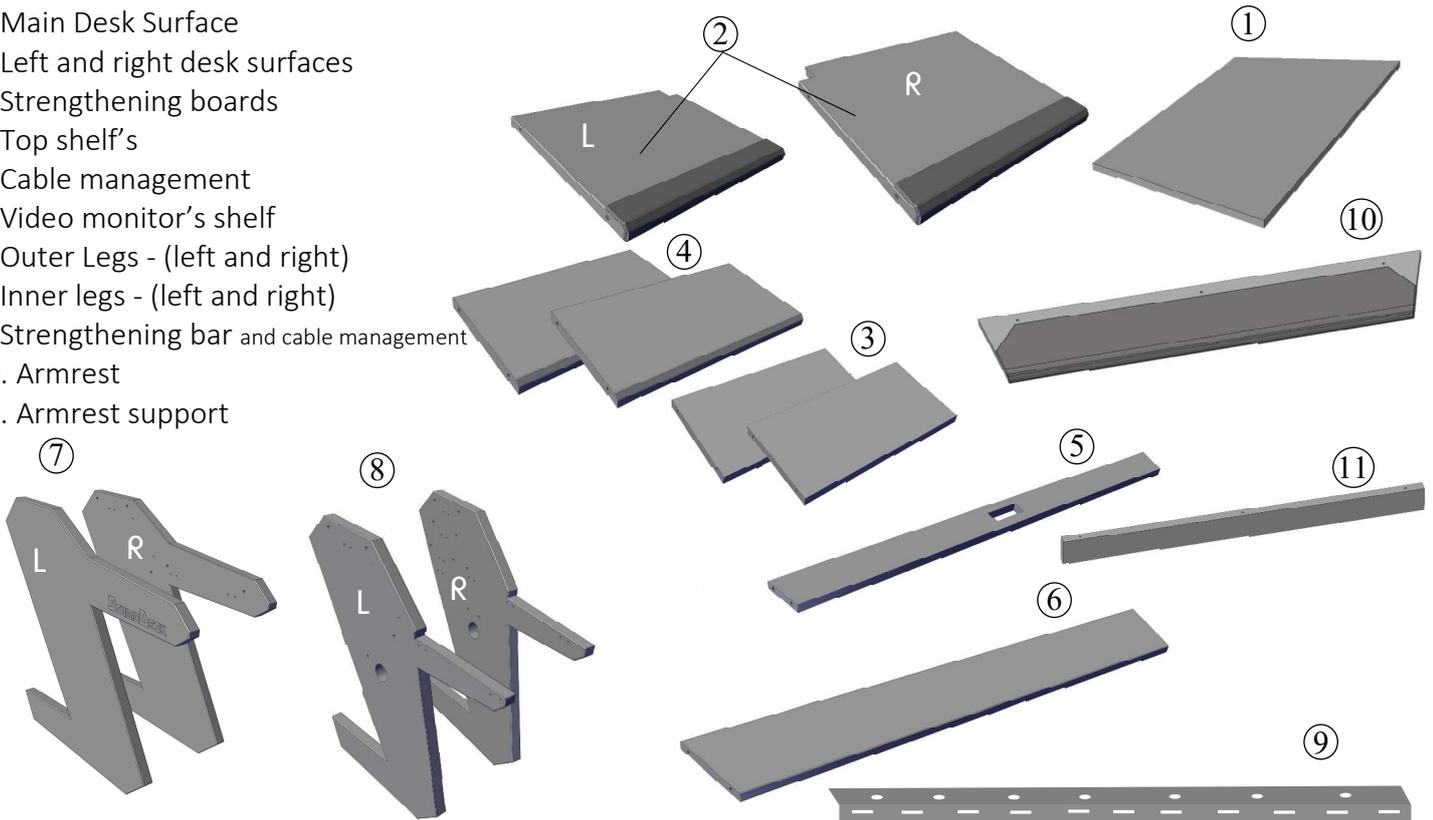


Thank you for making StudioDesk your desk of choice!

Before beginning assembly of your desk, let's get familiar with the parts you have received in your package. Please match the corresponding numbers on this page with the drawings.

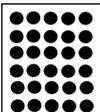
Wooden parts

1. Main Desk Surface
2. Left and right desk surfaces
3. Strengthening boards
4. Top shelf's
5. Cable management
6. Video monitor's shelf
7. Outer Legs - (left and right)
8. Inner legs - (left and right)
9. Strengthening bar and cable management
10. Armrest
11. Armrest support



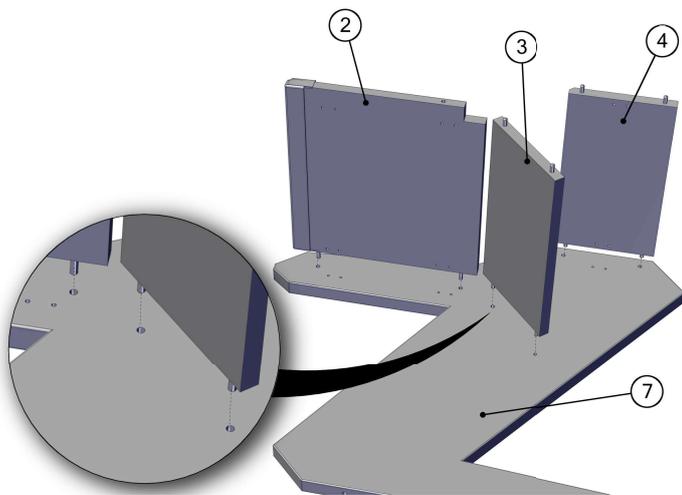
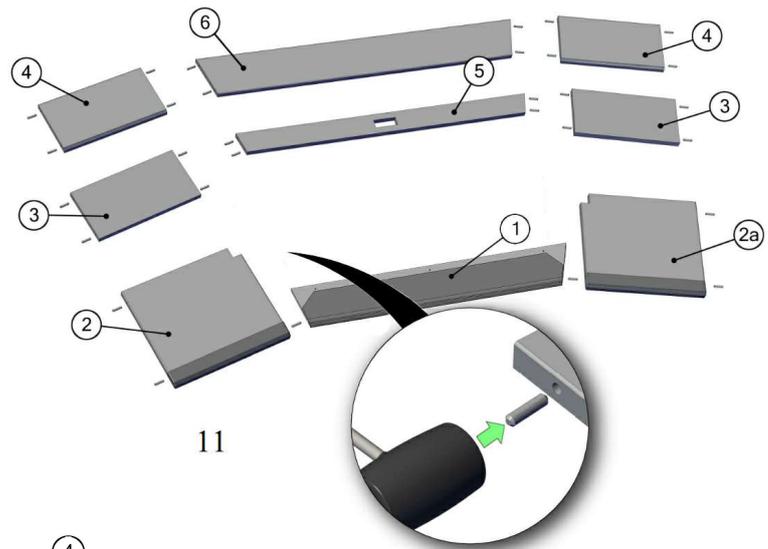
Hardware

Tools needed

<p>⑨ Metal bracket 16 pcs</p> 	<p>⑫ Confirmat screw 60 mm 3 pcs</p> 	<p>⑮ Washers 7 pcs</p> 	<p>⑱ Nut for levelling system 8 pcs</p> 	<p>Wrench Imbus (Included)</p>  <p>Rubber hammer</p> 
<p>⑩ Desk tips 8 pcs</p> 	<p>⑬ Wooden Dowels 30 pcs</p> 	<p>⑯ Levelling bracket 8 pcs</p> 	<p>⑲ Plastic caps for Confirmats 3 pcs</p> 	
<p>⑪ M6 Screw 111 pcs</p> 	<p>⑭ Rack rails 5 U 4 pcs</p> 	<p>⑰ Levelling system holder 2 pcs</p> 	<p>⑳ Cable inlays 2 pcs F60</p> 	<p>㉑ Stickers to cover inserts not in use</p> 

1 Step One

Insert dowels (13) into the holes as shown in the illustration. Use a rubber hammer if needed.

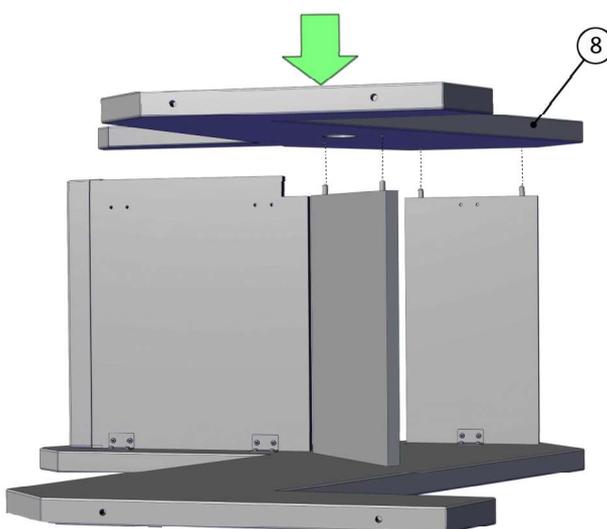
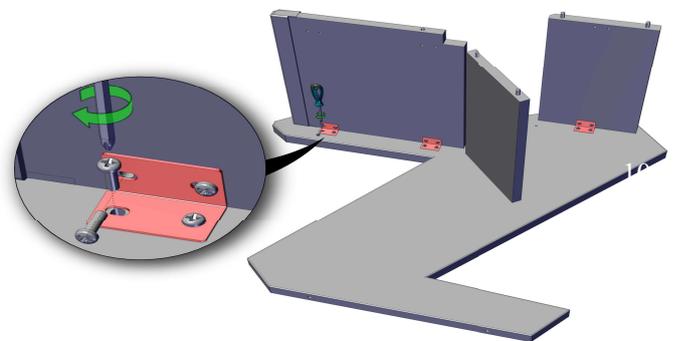


2 Step Two

Assemble parts together on dowels as shown in the illustration.

3 Step Three

Fix assembled parts together using metal corners (9) and M6 screws (11) as shown in the illustration.



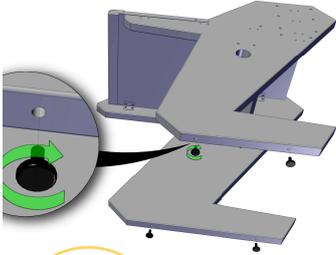
4 Step Four

Place inner leg to assembled section onto the corresponding holes on the leg. Take special care to avoid scratching the lacquered surface. Push the Inner leg down until the dowels seat properly in their respective holes. Use a rubber hammer, if needed. Usually it is not necessary.

5

Step Five

Once dowels are in place and boards sit tight to the leg, use metal corners (9) and M6 screws (11) to fix the middle section to the leg. Repeat procedure with right Module. **Note! Turn the metal corner's shorter edge downward**



6

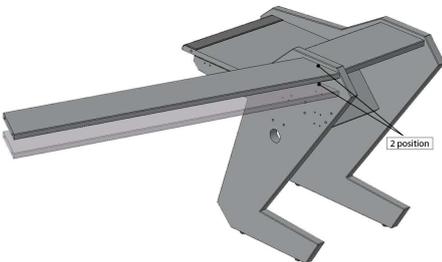
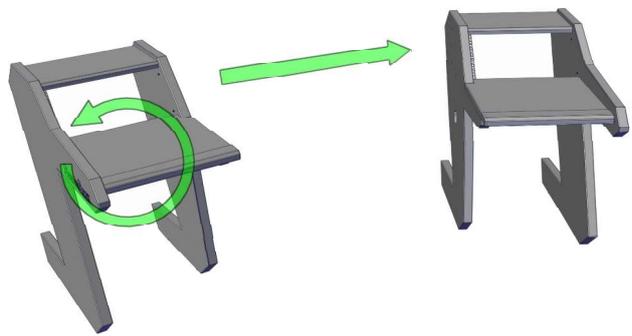
Step Six

Screw the desk tips to the legs on both left and right module.

7

Step Seven

Turn modules on it's standing position and position them on proximity of the length of the main desk surface.



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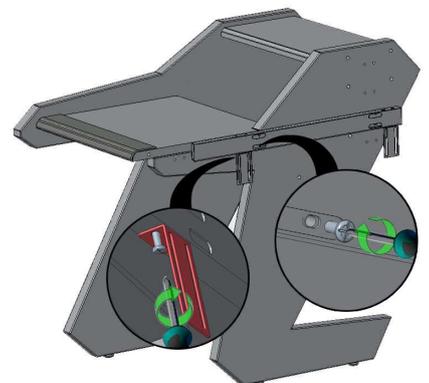
Step Eight

Decide on which position you are going to have your video monitor Shelf. There is 2 positions to chose from. Install strengthening bar (9) to the bottom of the video monitor shelf using M6 Screws and washers.

Step Nine

9

Install levelling system (17) holder to both modules as shown on the illustration using M6 screw. Install levelling bracket (16) to levelling system (17) holders. Four of them should be installed at this point. Two on each module - left and right module.

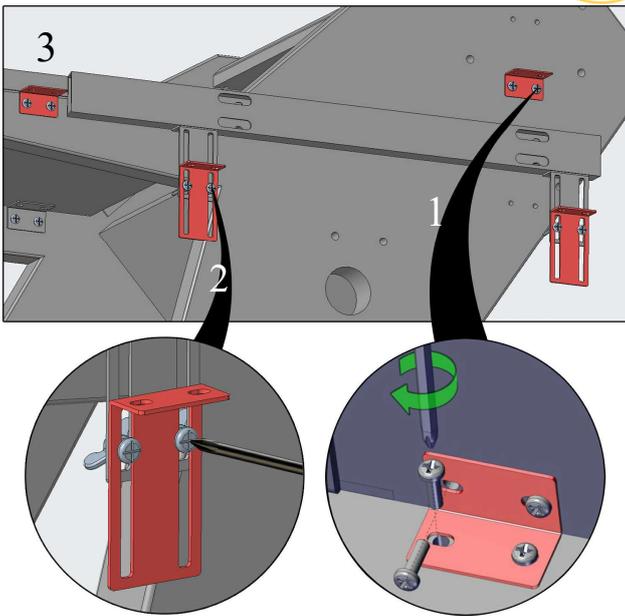


10

Step Ten

Decide on which height you want to have your top monitor shelf and fix the metal bracket (9) on the supporting position (1) using M6 Screws. Add another levelling brackets (16) to already installed brackets (16) as shown on the diagram left (2). Make sure all levelling brackets are set on the same height.

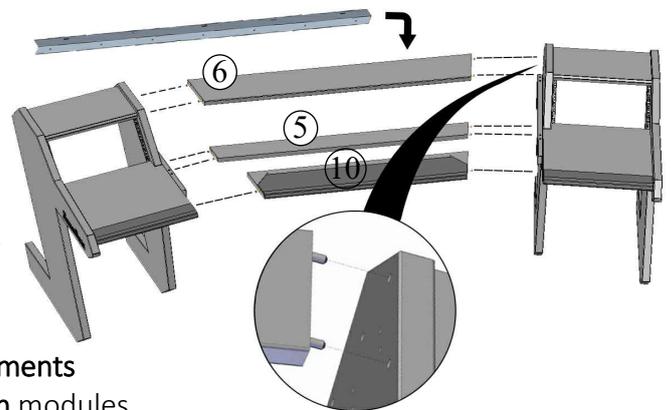
Levelling system allows you to set main desk surface up to 9 cm in depth. Take into account that the Desk surface is 25 mm thick. Fix bracket (9) on the position where your armrest will sit (3) using M6 screws. Brackets will help you holding panels in the next step.



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Step Eleven

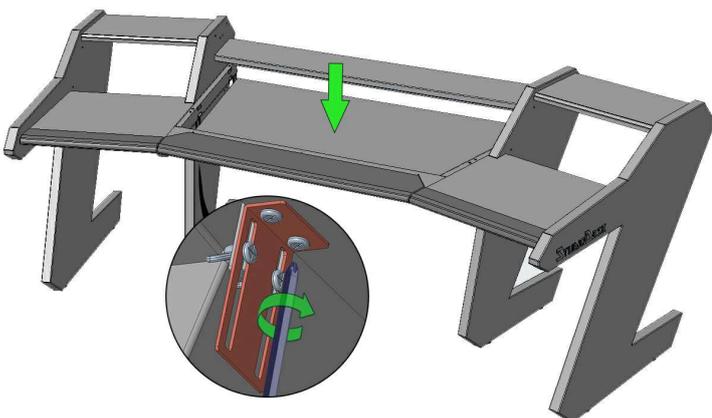
Bring side modules to the closer distance to be able to install video monitor shelf, cable management part and front armrest. Install one by one boards starting with the front armrest (10), followed by video monitor shelf (6) and end with Cable management part (5). **At this point boards are standing on dowels only, so be very careful with the movements to prevent any of the boards on the floor. Push** modules close enough so the boards will sitting tight to the legs. Fix all boards with metal brackets (9) and M6 Screws (12).



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Step Twelve

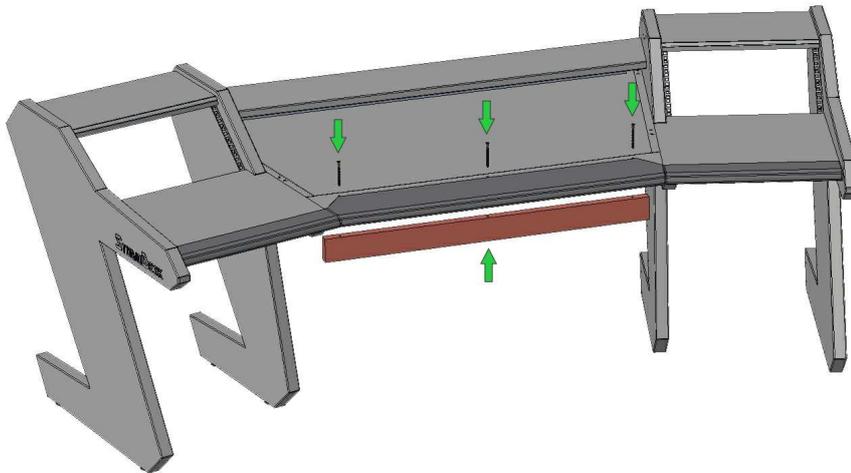
Place main desk board on previously installed levelling brackets by inserting it from the back side. Level main desk surface on your need. Fasten the screws on levelling bracket to desk surface and Fix all of screws once satisfied with the height. For perfect levelling use a water levelling tool if you have it.



13

Step Thirteen

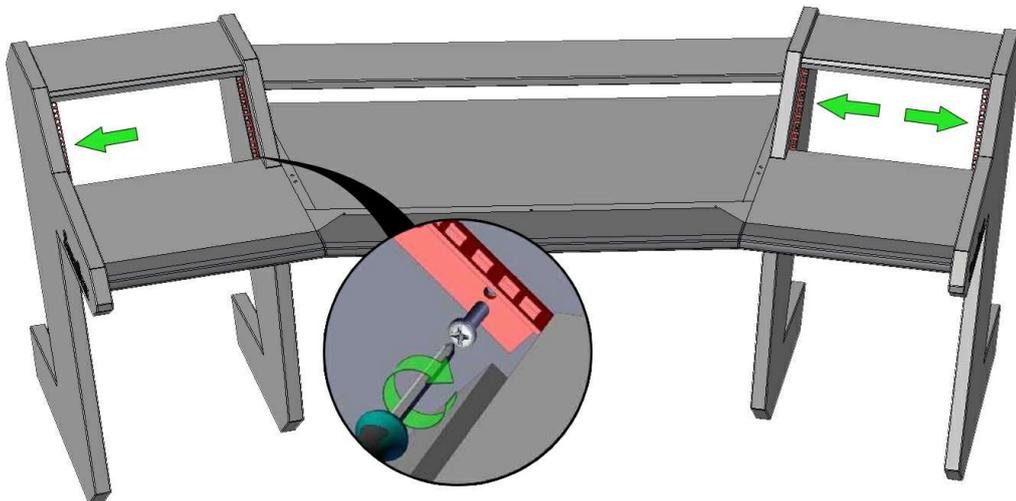
Install armrest support (11) using Conformat screws (12)



14

Step Fourteen

Install rack rails to your using M6 screws. All holes are predefined with Screws inserts for easy installation.



Congratulations!
Your desk is ready to put all your valuable gear on it.