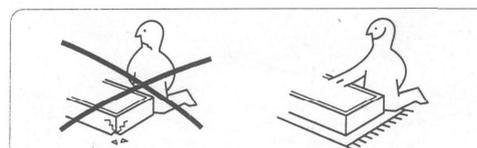
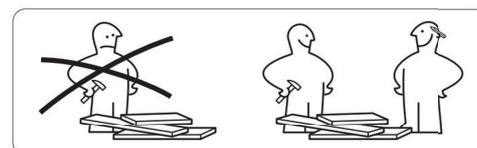




# ASSEMBLY MANUAL

MCDW04 - MCDB04 Music Commander Desk  
VCDW04 - VCDB04 Video Commander Desk

**!** **NOTE:** In order to avoid injury or damages, please **do not** try to assemble your desk alone. The Commander is a heavy desk, which requires at least two people to carry out assembly. Please assemble on soft surface to avoid scratches to the lacquer.

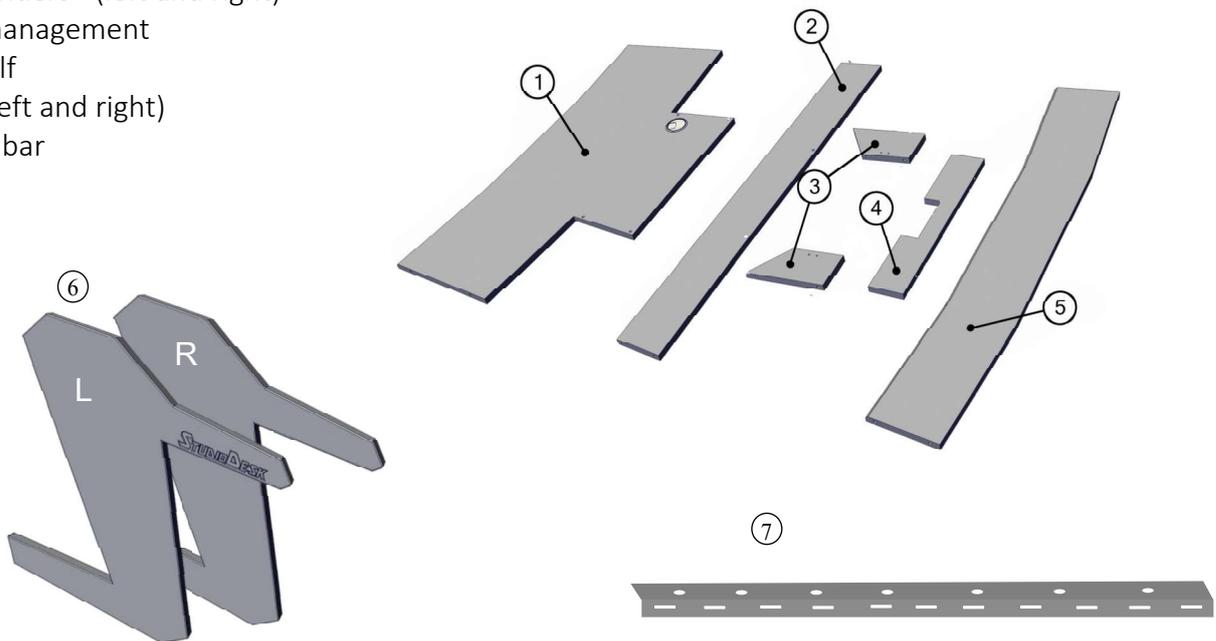


# Thank you for making StudioDesk your desk of choice!

Before beginning assembly of your desk, let's get familiar with the parts you have received in your package. Please match the corresponding numbers on this page with the drawings.

## Wooden parts

1. Desk Surface
2. Strengthening board
3. Shelf dividers - (left and right)
4. Cable management
5. Top shelf
6. Legs - (left and right)
7. Metal L bar



## Hardware

## Tools needed (Not included)

<p>⑧ Metal corner 18 pcs</p> 	<p>⑫ Wooden Dowels 24 pcs</p> 	<p>⑰ Cable inlay F 80 1 pc</p> 
<p>⑨ Desk tips 4 pcs</p> 	<p>⑬ Rack rails* 4 pcs</p> <p><small>Included with Music and video commander only</small></p> 	<p>⑯ Washers 7 pcs</p> 
<p>⑩ M6 Screw 83 pcs</p> 	<p>⑭ Confirmat screws 2 pcs</p> 	<p>⑮ Cage nuts and M6 Screws 16 pcs each</p> 

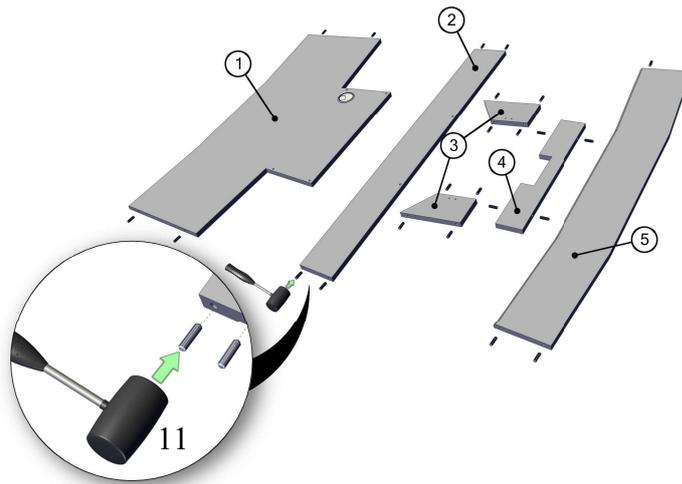
## Rubber hammer



## Phillips Screwdriver

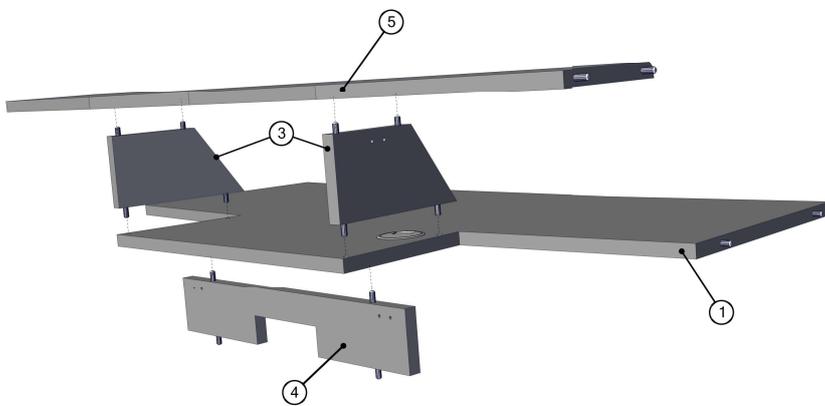
# 1 Step One

Insert dowels (12) into the holes as shown in the illustration. Use a rubber hammer if needed.



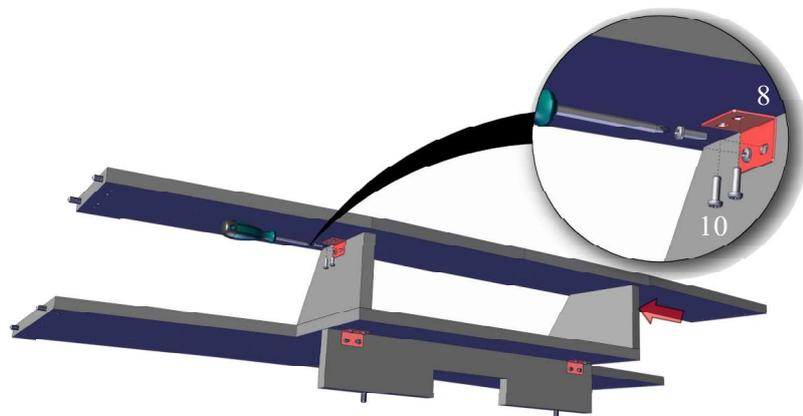
# 2 Step Two

Assemble parts together as shown in the illustration.



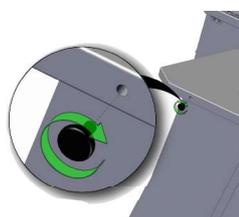
# 3 Step Three

Fix assembled parts together using metal corners (8) and M6 screws (10) as shown in the illustration.



# 4 Step Four

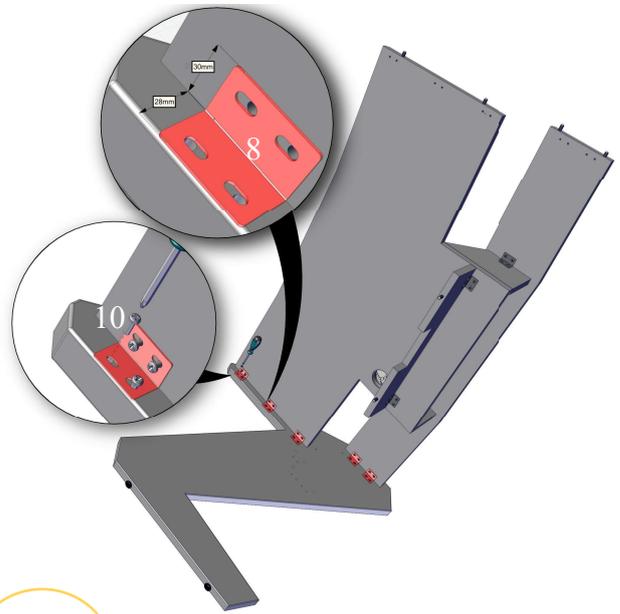
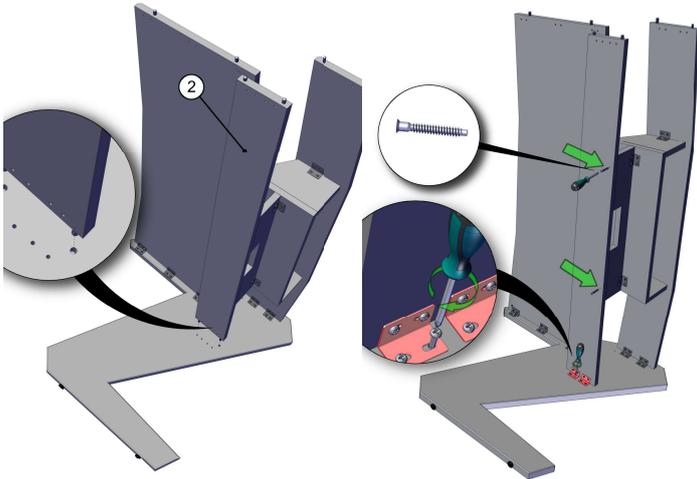
**NOTE:** Two people are required for the remainder of assembly! Screw the desk tips (9) to the legs. Place the assembled middle section onto the corresponding holes on the left leg. Take special care to avoid scratching the lacquered surface. Push the middle section down until the dowels seat properly in their respective holes. Use a rubber hammer, if needed.



## 5 Step Five

Once dowels are in place and boards sit tight to the leg, use metal corners (8) and M6 screws (10) to fix the middle section to the leg.

**Note!** Turn the metal corner's shorter edge downward

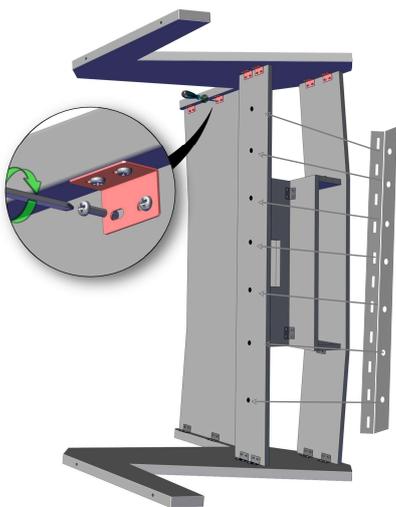


## 6 Step Six

Put strengthening board (2) in place. Connect it with the dowels from Step 5. Use metal corners (8) and M6 screws (10) to fix the strengthening board to the leg and wood screws (14) to fix strengthening board to the cable management

## 7 Step Seven

Carefully lift the right leg on top of the middle section  
To match leg holes with the dowels. Ensure that every dowel lines up with its corresponding hole on the leg. Gently push the leg down until the middle section seats together.



## 8 Step Eight

Fix middle section to the right leg using metal corners (8) and M6 screws (10)

**Note!** Turn the metal corner's shorter edge downward

Fix metal bar to the strengthening board using washers (16) and M6 Screws (10). Holes are predefined.

## 9 Step Nine

Turn desk to a standing position. Fix rack rails (13) to the legs and dividers using M6 screws (10). To fix rack components to rack rails use screws and cage nuts (16)

